



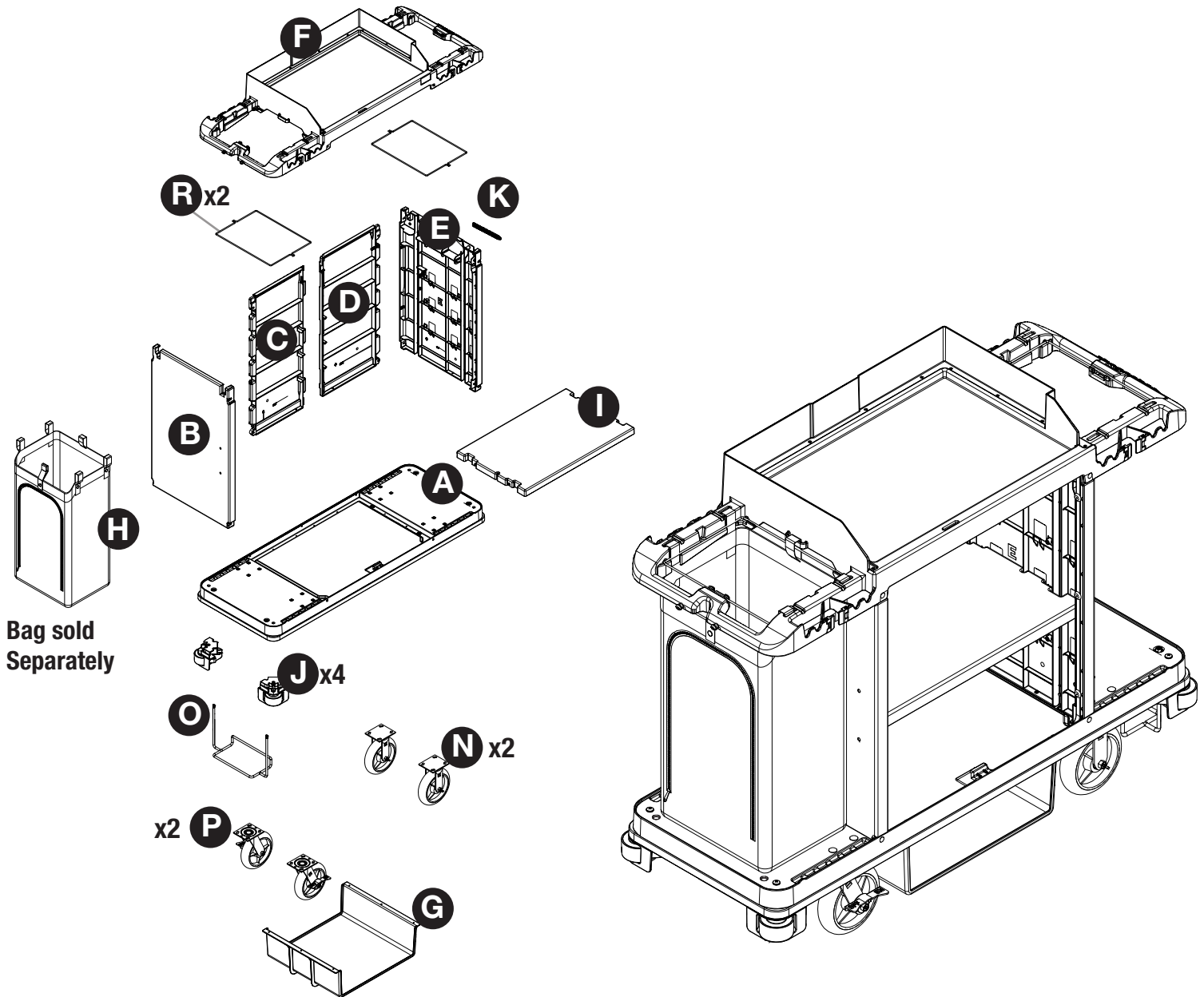
To learn about other Suncast products, please call  
1-800-846-2345 or 1-630-879-2050.



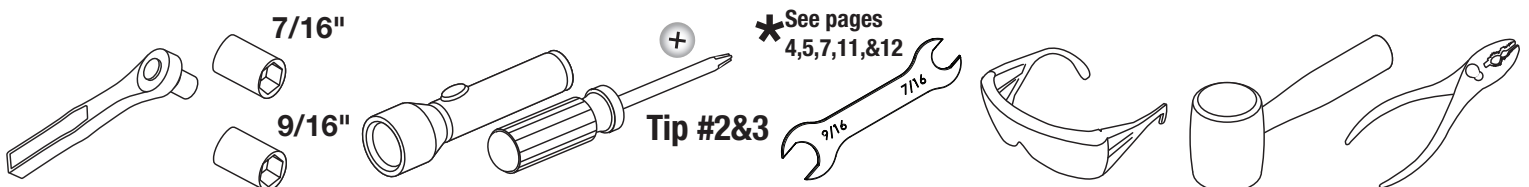
Product Feedback? Email us at: [feedback@suncastcommercial.com](mailto:feedback@suncastcommercial.com)

**ITEM NUMBER: HKC1000**

## PARTS



## TOOLS NEEDED





## BEFORE YOU BEGIN

- **Read instructions thoroughly prior to assembly.**

This kit contains parts that can be damaged if assembled incorrectly or in the wrong sequence.

- **Please follow instructions.**

Suncast is not responsible for replacing parts lost or damaged due to incorrect assembly.

- **Assistance is required during parts of the assembly.**

### **IMPORTANT**

**OPEN ALL BOXES FIRST AND NEATLY LAYOUT PARTS. SMALL PARTS MAY BE CONTAINED IN EACH BOX.  
PLEASE REFERENCE THE PARTS LIST WITHIN THIS MANUAL TO VERIFY ALL PARTS ARE PRESENT.**



## CAUTION

- Not intended for usage by children.
- This product may become susceptible to impact damage in freezing temperatures.
- Do not store near excessive heat.
- Exercise caution when moving fully loaded product. This product is not intended for transporting heavy objects.

## CARE AND CLEANING

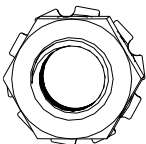
- To maintain the look of your product, we recommend cleaning it each year with mild soap and water. DO NOT use bleach, ammonia, or other caustic cleaners, and DO NOT use stiff bristle brushes. Failure to perform annual cleaning could result in permanent staining of the plastic. This is not a manufacturing defect and is not covered under warranty.

## HARDWARE

# 0480512

### 0671174A

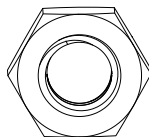
**JJ**



**0631458  
3/8"-16 inch  
nut  
x4**

### 0671211

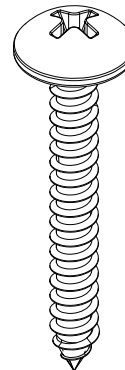
**GG**



**0631869  
3/8"-16 inch  
locknut  
x18**

### 0671301

**QQ**

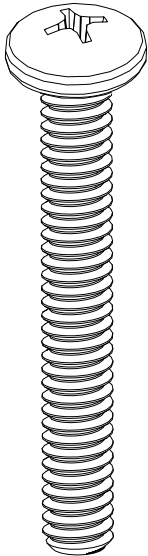


**0631903  
1/4 x 1 1/2"  
screw  
x6**

## HARDWARE 0480435A (Continued)

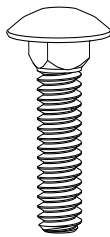
**0671302**

**AA**



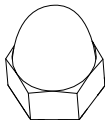
**0631454**  
**3/8" x 2 1/2"**  
**Bolt**  
**x4**

**CC**



**0631462**  
**1/4" x 1"**  
**Bolt**  
**x1**

**PP**

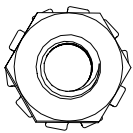


**0631508**  
**3/8"-16**  
**acorn nut**  
**x2**

**0480511**

**0671178**

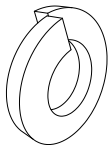
**MM**



**0631459**  
**1/4"-20 nut**  
**x10**

**06711216**

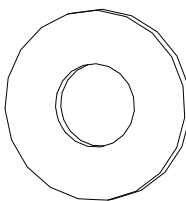
**SS**



**0631013**  
**3/8" split washer**  
**x18**

**0671179A**

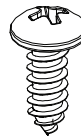
**KK**



**0631178**  
**3/8"**  
**washer**  
**x4**

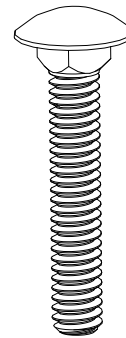
**0671177**

**RR**



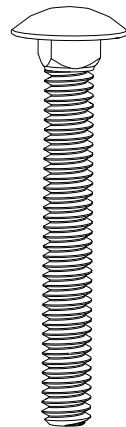
**0631536**  
**1/4" x 1/2"**  
**screw**  
**x4**

**DD**



**0631456**  
**1/4" x 1 1/2"**  
**Bolt**  
**x4**

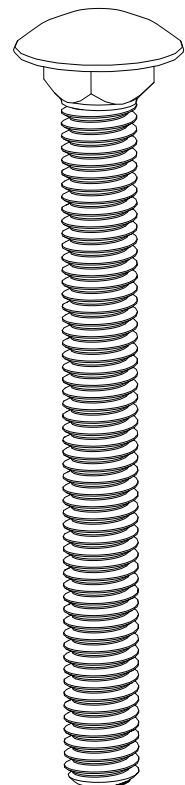
**EE**



**0631457**  
**1/4" x 2"**  
**Bolt**  
**x 4**

**0480412B**

**FF**

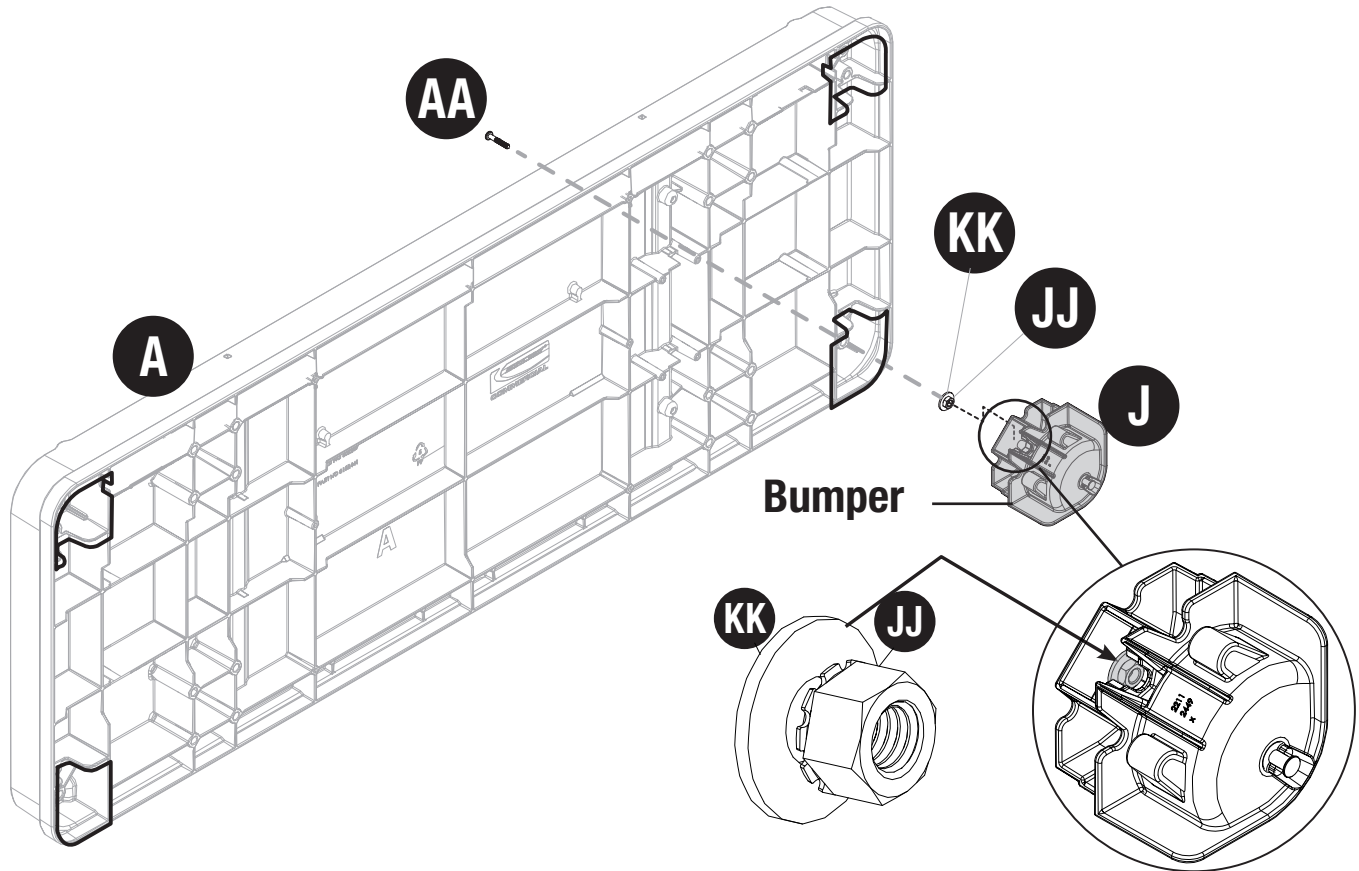


**0631455**  
**3/8" x 3 3/4"**  
**Bolt**  
**x16**

Hardware shown at actual size \*(Unless otherwise noted). Extra hardware provided. Not all are used.

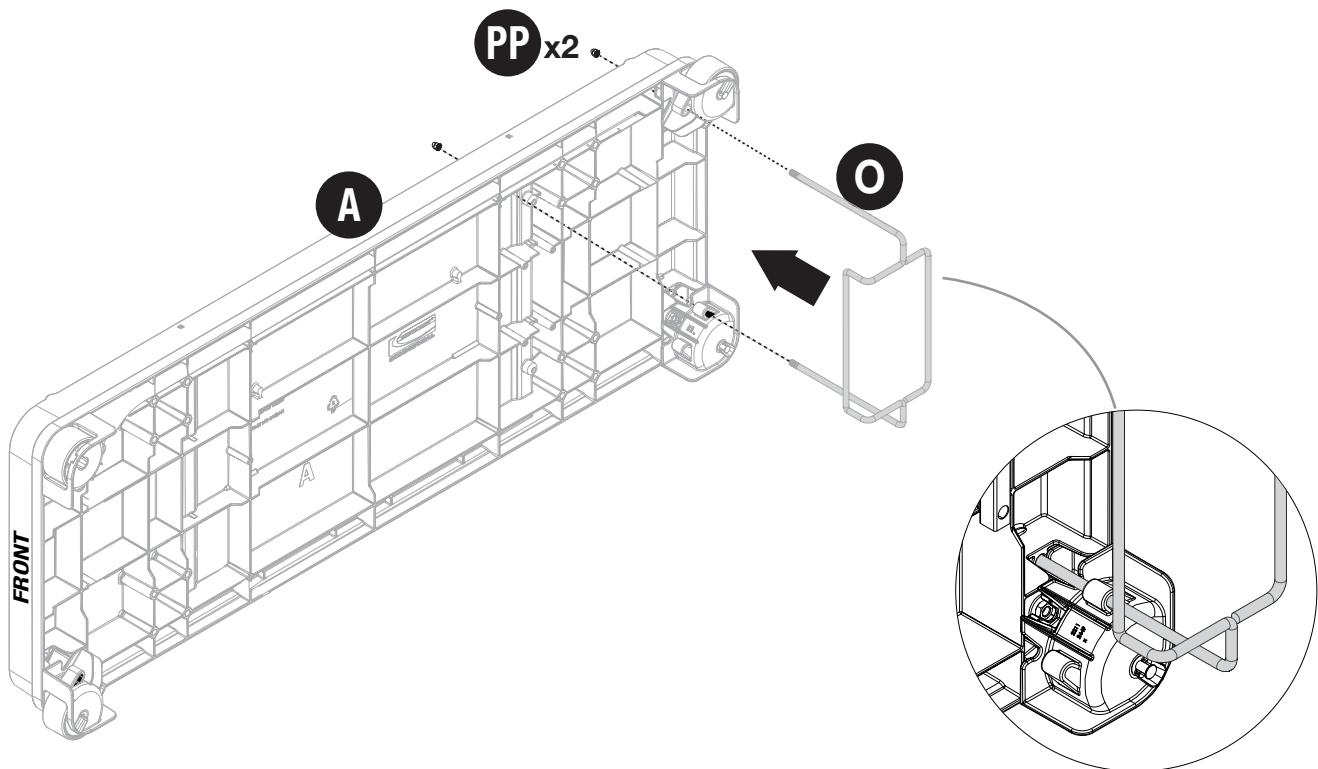
# ASSEMBLY

1



**EN:** Insert both washer (KK) and nut (JJ) into slot inside bumper then attach to bottom (A) using bolt (AA). Repeat with other bumpers. Make sure nut is inserted all the way to allow bolt to thread through nut.

2

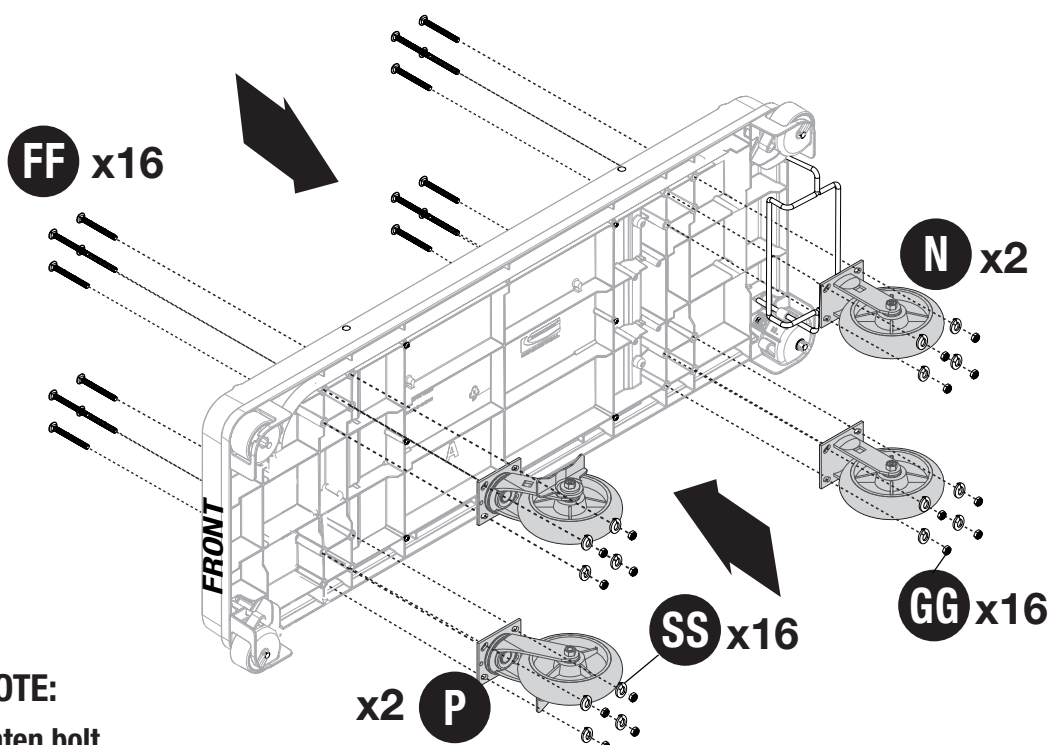


**EN:** Insert vacuum rim (O) through inside holes on bumpers and through bottom (A). Attach from other side using Acorn nut (PP). Tighten nuts (PP). **Note: Use supplied wrench \***




## ASSEMBLY (Continued)

3

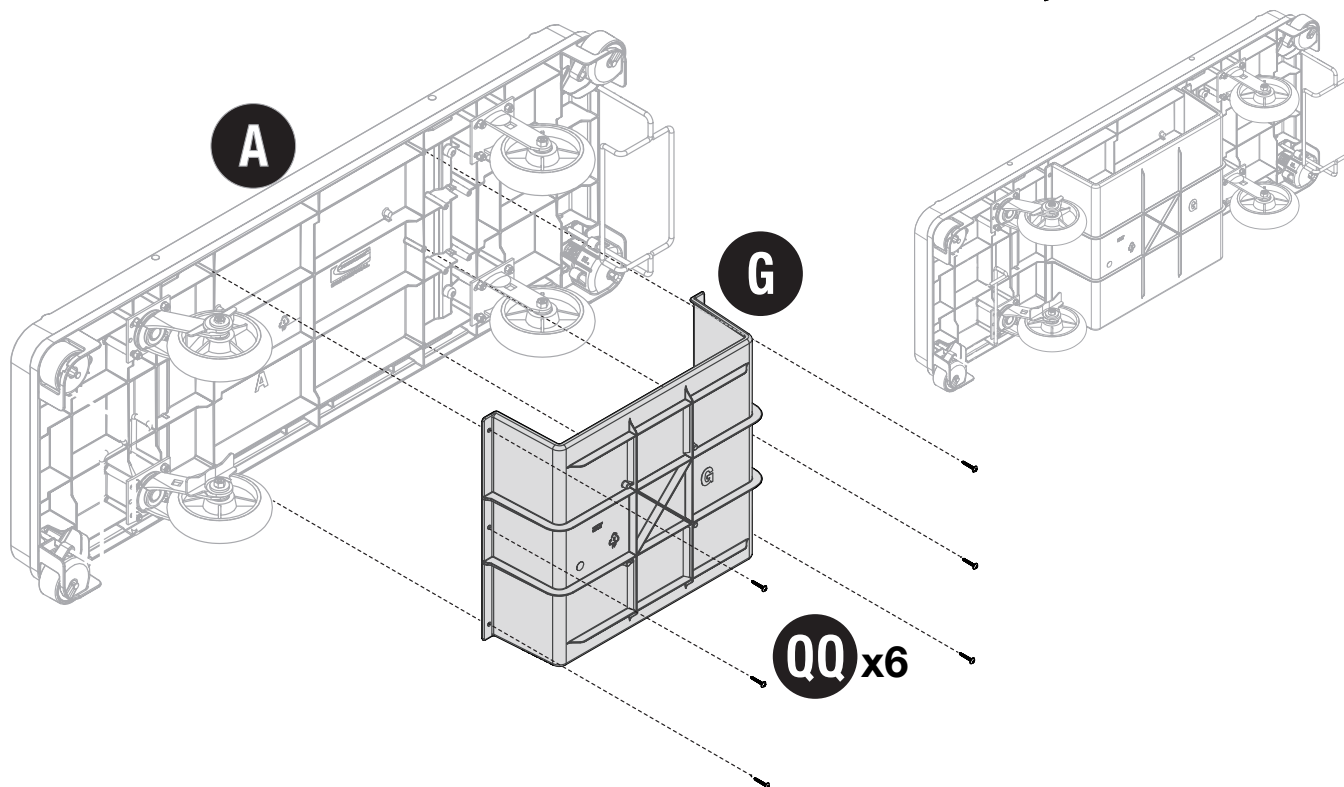


### IMPORTANT NOTE:

**DO NOT** over tighten bolt.  
Head must not deform the  
top surface.

**EN:** Attach front/back casters (P and N) to under side of cart using sixteen bolts (FF) sixteen washers (SS) and sixteen nuts (GG). Attach braking casters (P) to the front. Attach fixed casters (N) to the back. **Note:** Use supplied wrench \* 

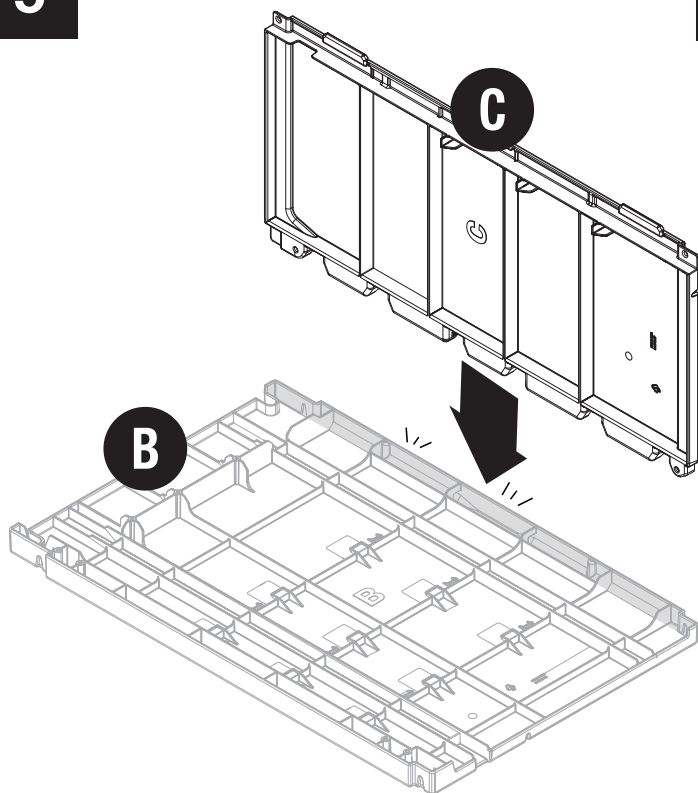
4



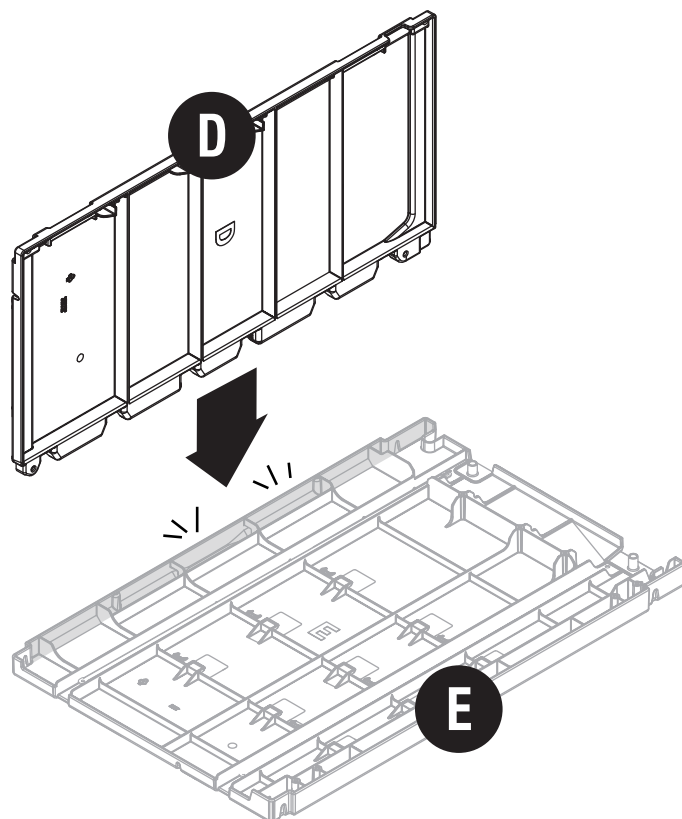
**EN:** Attach dish rack (G) to bottom of the cart (A) using six screws (QQ).

## ASSEMBLY (Continued)

5

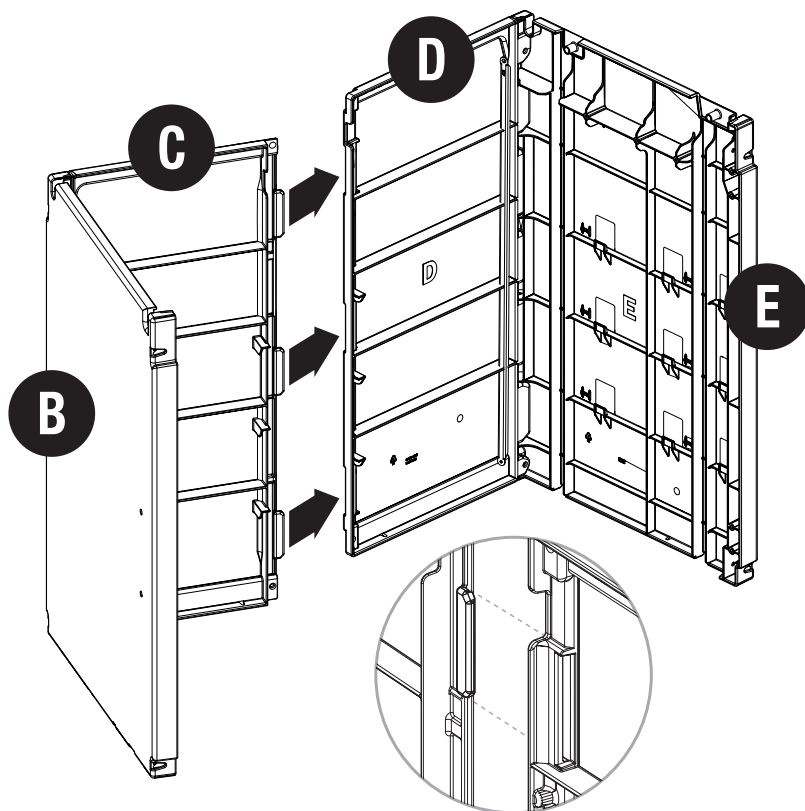


6



**EN:** Insert back left panel (C) into left side panel (B) until secure. Insert back right panel (D) into right side panel (E) until secure.

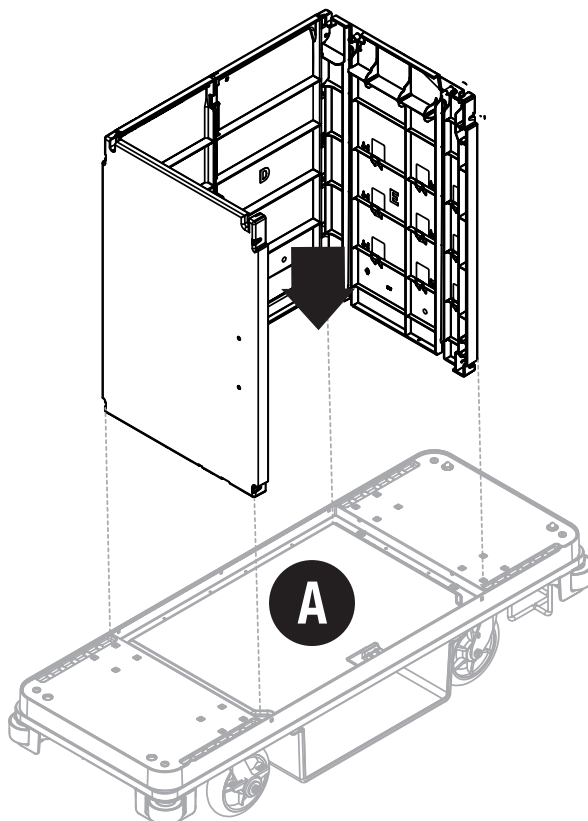
7



**EN:** Insert Left back panel tabs (B/C) into slots on right back panel (D/E) on an angle and push together.

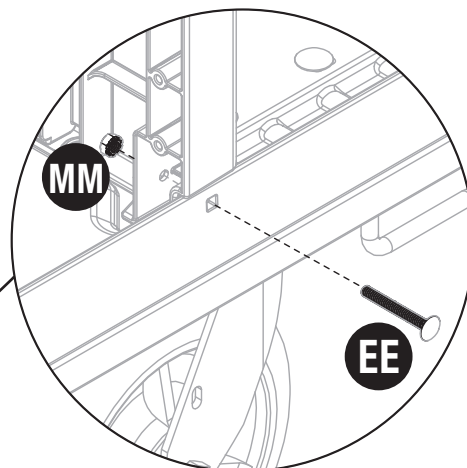
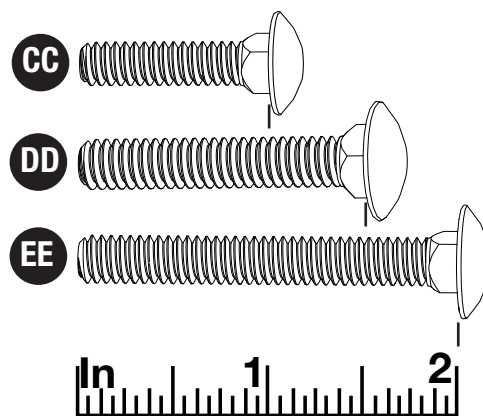
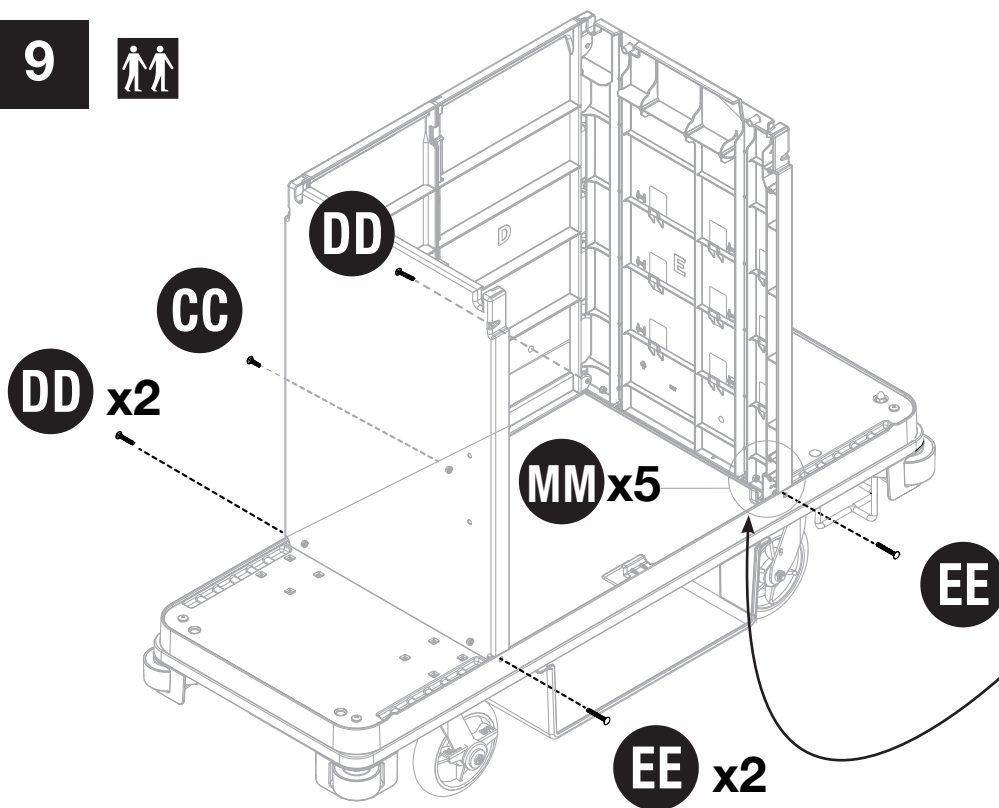


8



**EN:** Lower assembled panel down onto top of cart (A). Place in center rectangular area.

9

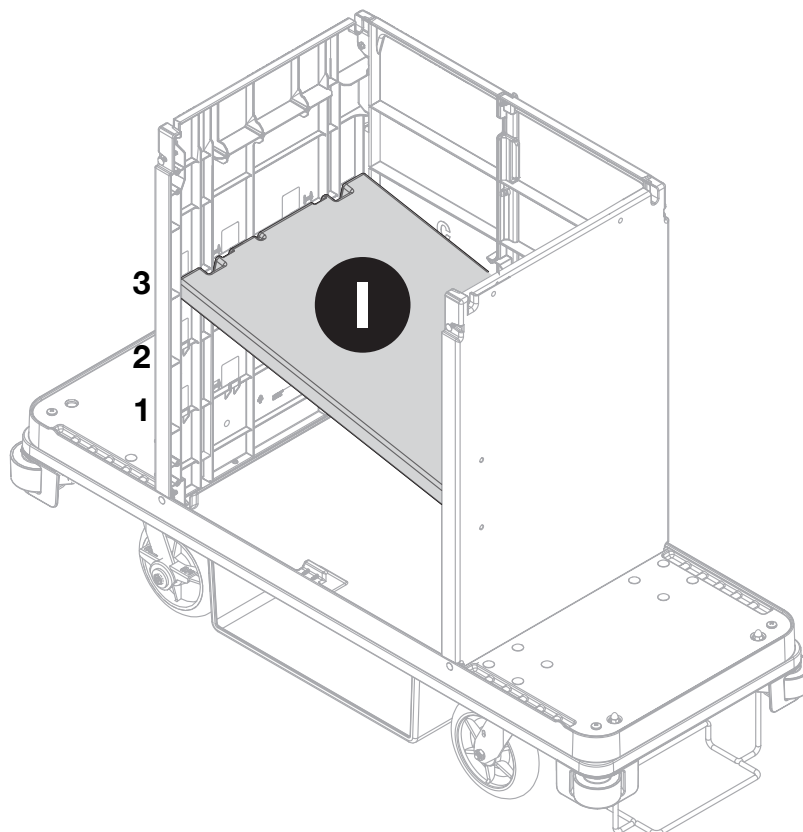


**EN:** Attach sides to cart in four corners using five screws (CC /DD /& EE) and five nuts (MM).

**Note:** Use supplied wrench \*

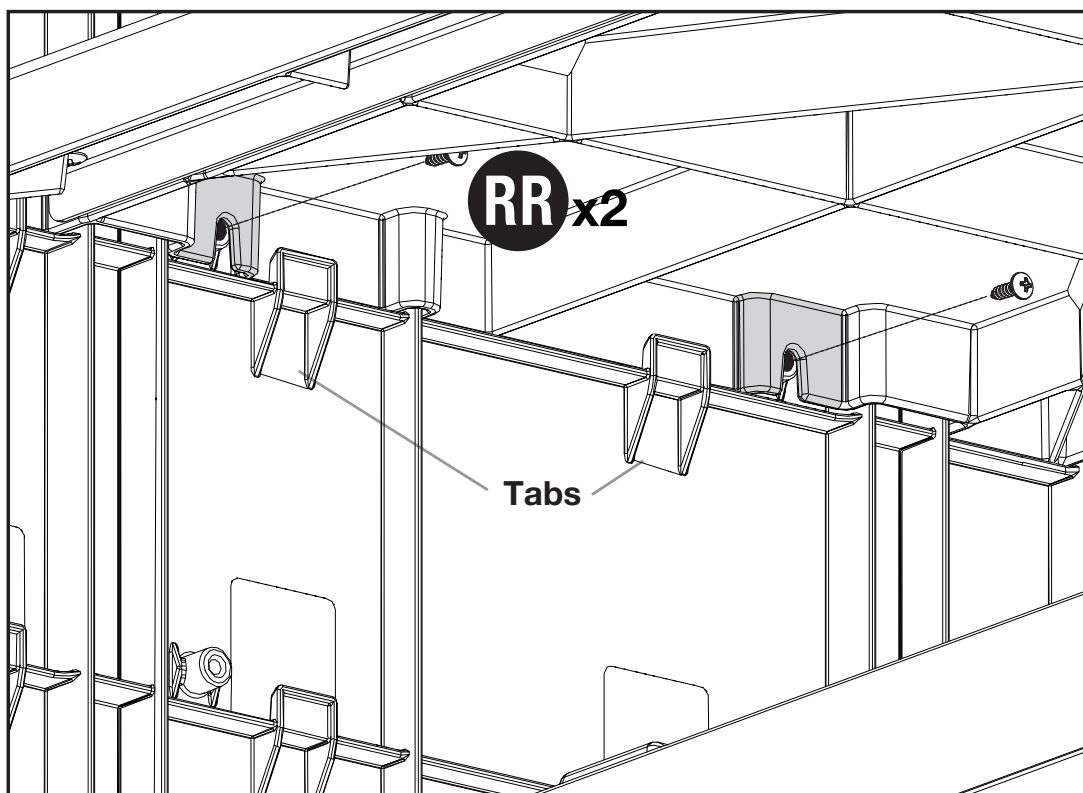


10



**EN:** Insert shelf (I) into cart at an angle in one of three positions.

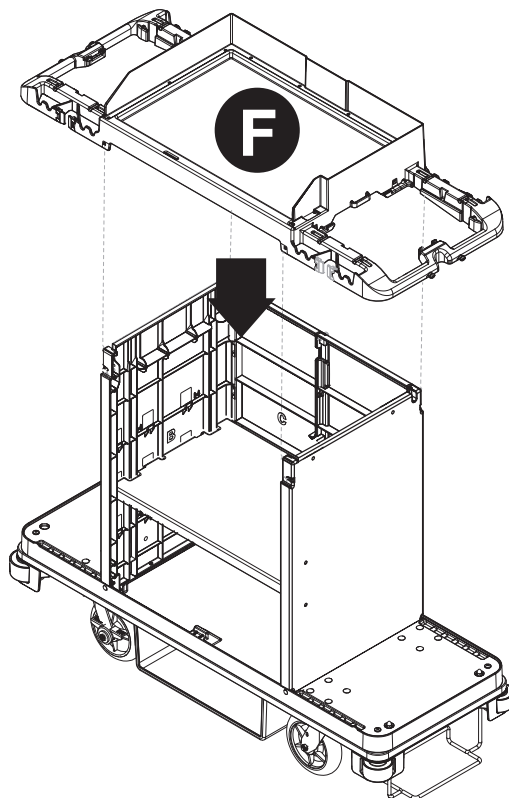
11



**EN:** Push down till sides of shelf engage with tabs on sides of cart. Attach shelf to sides using two screws (RR). Repeat other side.

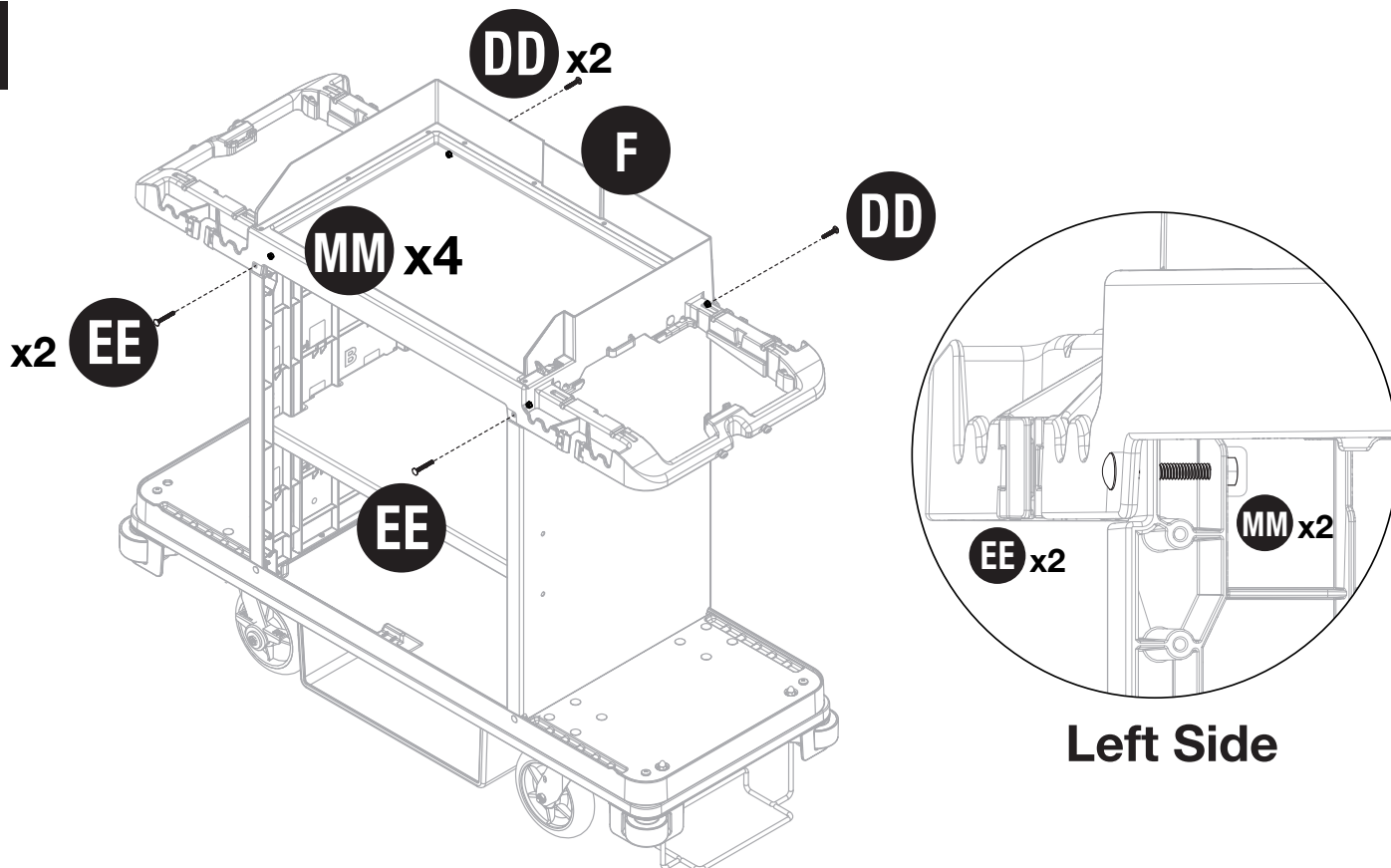


## 12



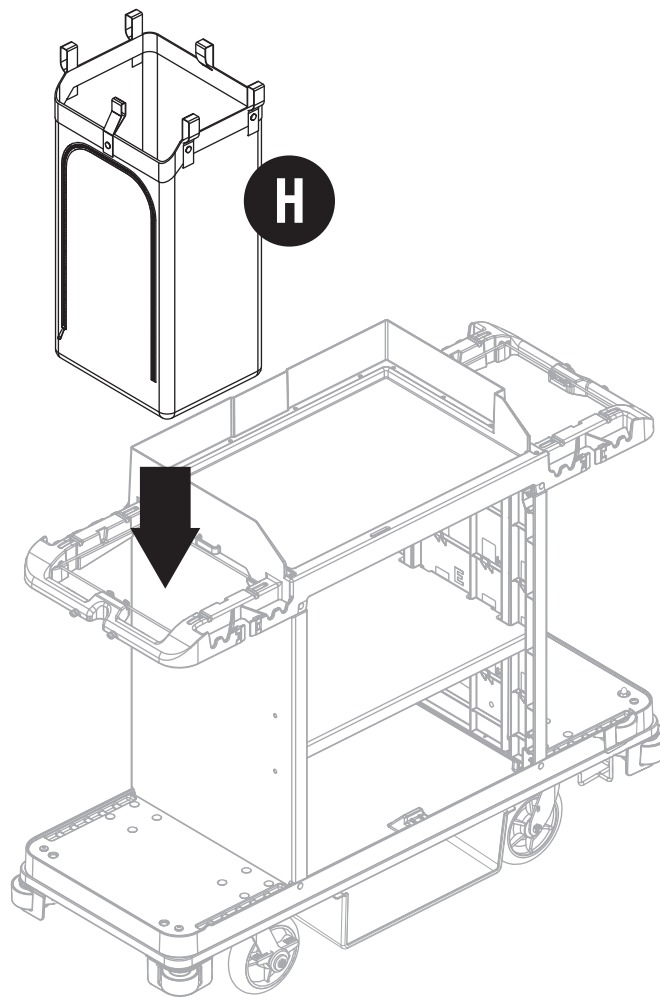
**EN:** Lower top (F) to top of cart.

## 13

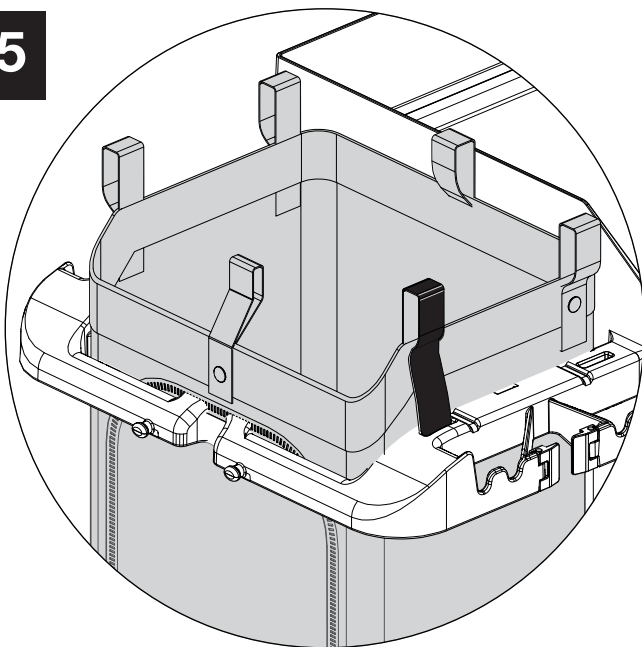


**EN:** To attach lid (F) insert screw (EE / DD) through lid and attach nut (MM) from underneath lid. **Note:** Use supplied wrench \*

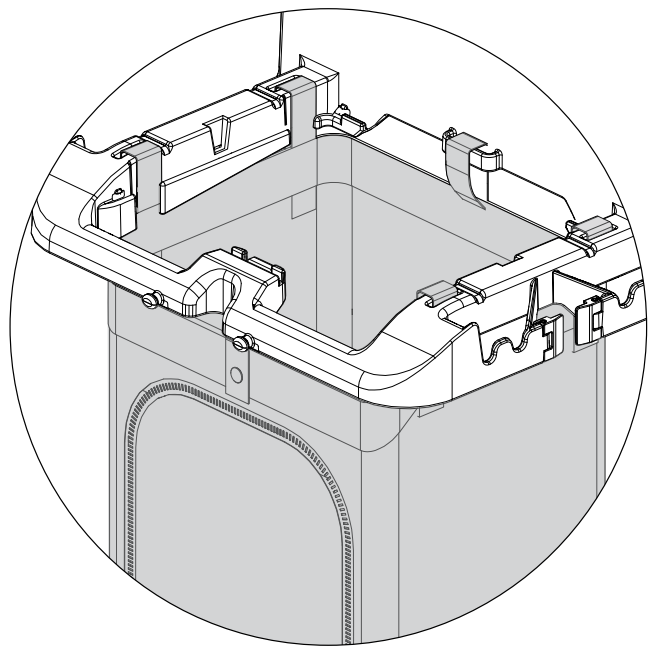
14



15

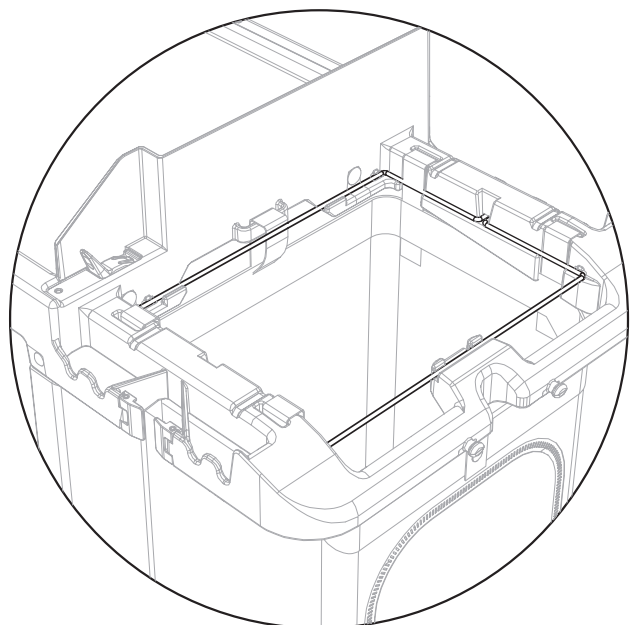
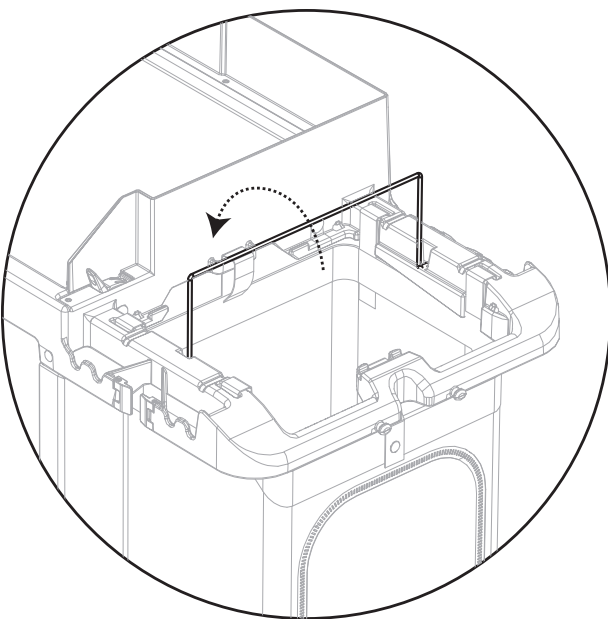
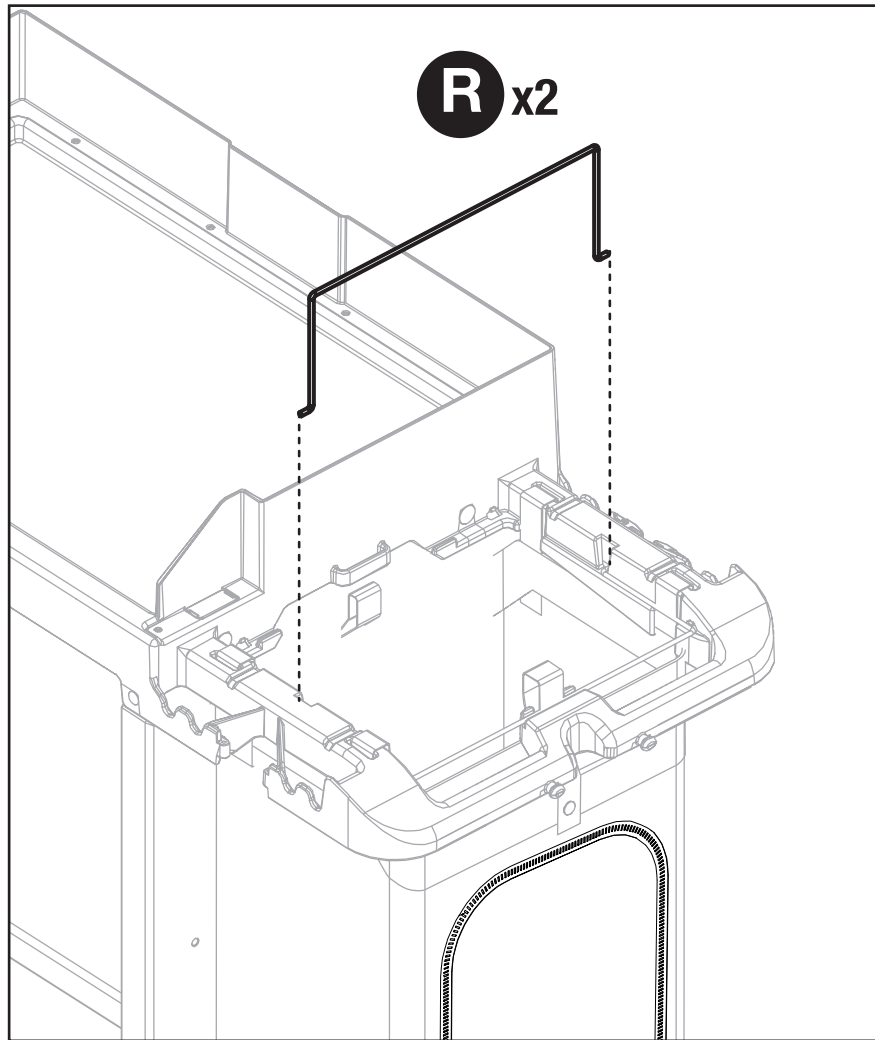


16

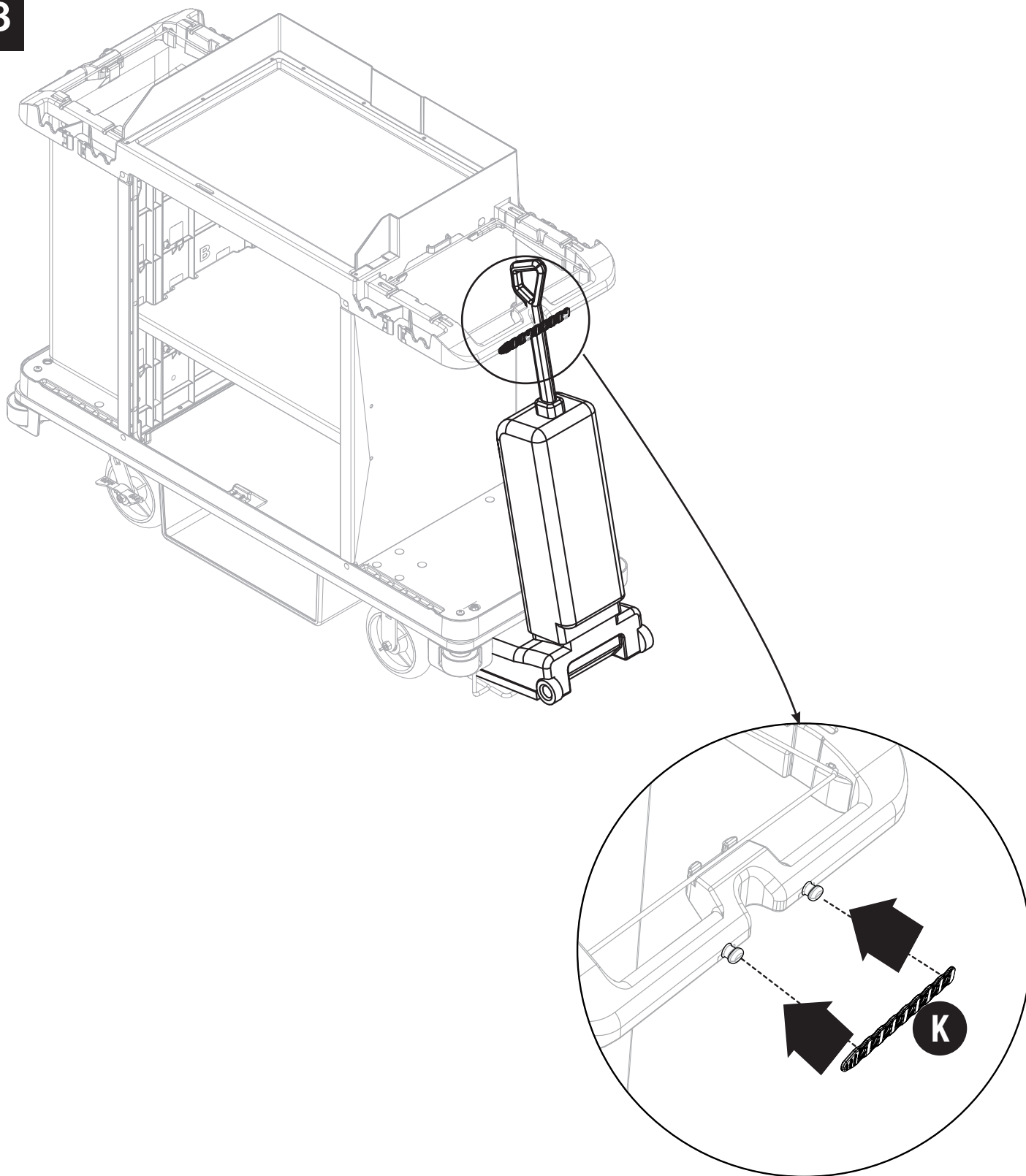


**EN:** Lower garbage bag (H) through frame of cart. Unsnap and feed through the six slots on frame. Re-snap the bag once strap is through each slot. **Note:** Bag can be switched to other side if necessary.

17



**EN:** Lower garbage bag rim (R) and insert into two center slots provided. Guide rim into position. Repeat with right rim. **Note:** Rims can be put on both sides.



**EN:** Attach rubber strap (K) over two knobs on side of cart to secure vacuum cleaner. Vacuum cleaner is not included.