



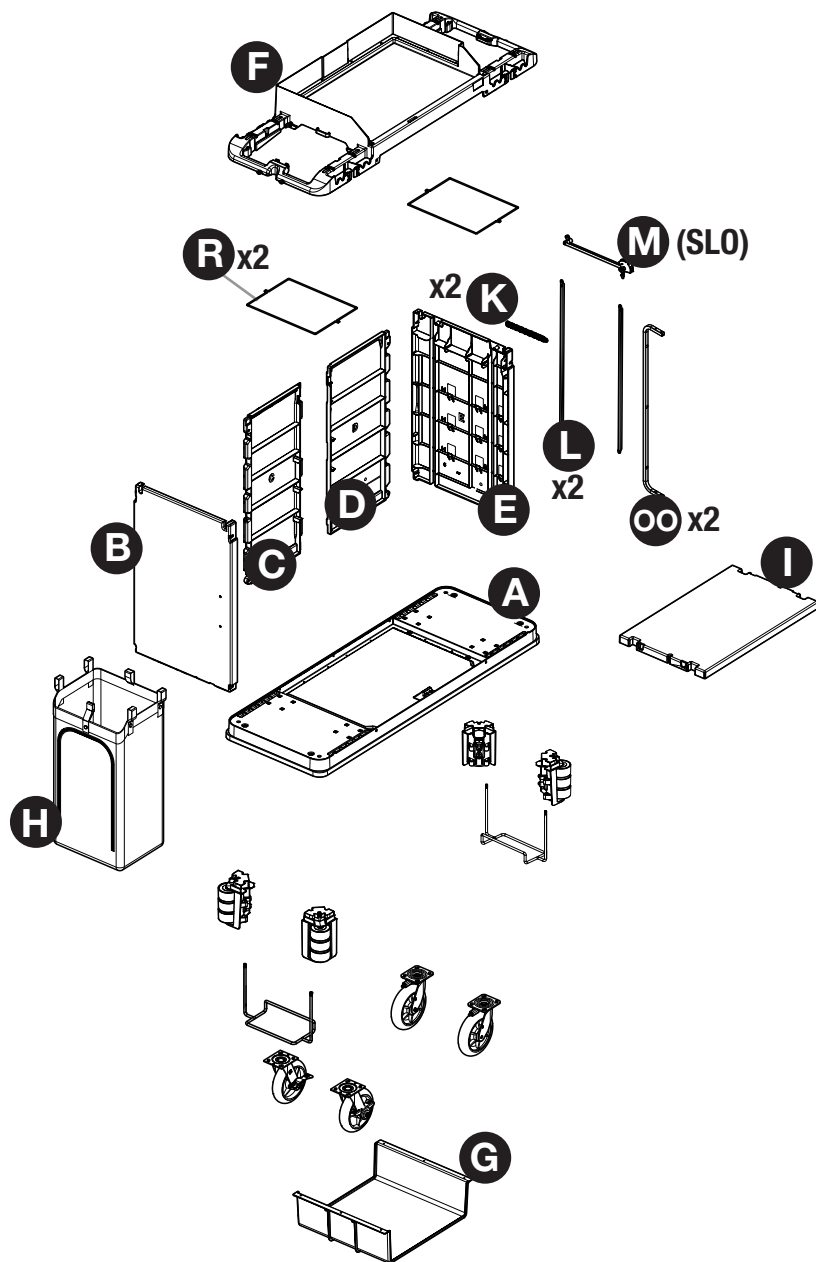
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1-855-477-1260 or 1-630-879-2050.



Product Feedback? Go To: Suncastcommercial.com/feedback
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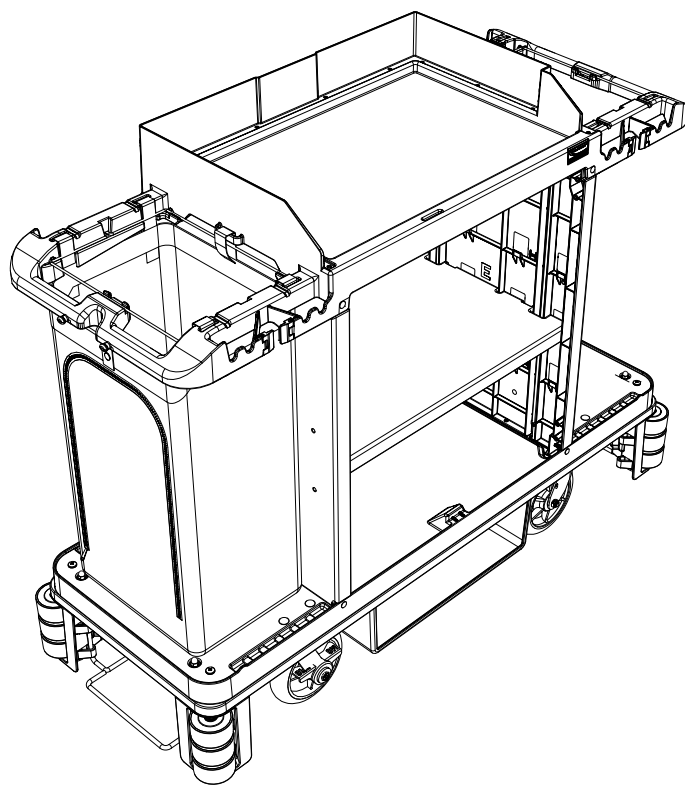
ITEM NUMBER: HKC2002 (Black) and HKC2052 (Platinum)

PARTS

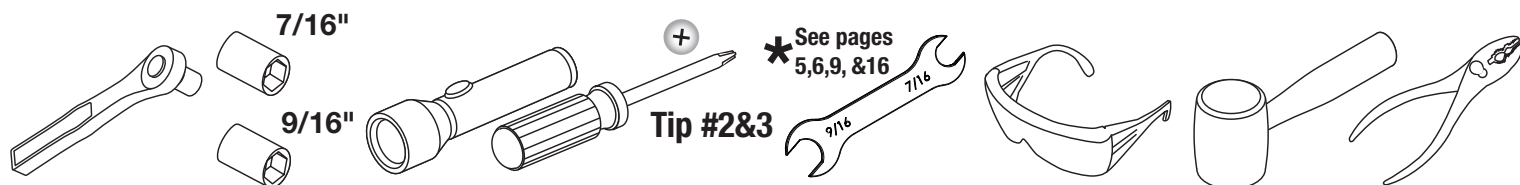


IMPORTANT

SOME PARTS SHOWN ON PARTS
PAGE ARE PRE-ASSEMBLED TO
THE BOTTOM PANEL



TOOLS NEEDED





BEFORE YOU BEGIN

- **Read instructions thoroughly prior to assembly.**

This kit contains parts that can be damaged if assembled incorrectly or in the wrong sequence.

- **Please follow instructions.**

Suncast is not responsible for replacing parts lost or damaged due to incorrect assembly.

- **Assistance is required during parts of the assembly.**

IMPORTANT

OPEN **ALL** BOXES FIRST AND NEATLY LAYOUT PARTS. SMALL PARTS MAY BE CONTAINED IN EACH BOX.
PLEASE REFERENCE THE PARTS LIST WITHIN THIS MANUAL TO VERIFY **ALL** PARTS ARE PRESENT.



CAUTION

- Not intended for usage by children.
- This product may become susceptible to impact damage in freezing temperatures.
- Do not store near excessive heat.
- Exercise caution when moving fully loaded product. This product is not intended for transporting heavy objects.
- Do not store items on top.

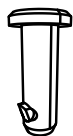
CARE AND CLEANING

- To maintain the look of your product, we recommend cleaning it each year with mild soap and water. DO NOT use bleach, ammonia, or other caustic cleaners, and DO NOT use stiff bristle brushes. Failure to perform annual cleaning could result in permanent staining of the plastic. This is not a manufacturing defect and is not covered under warranty.

Hardware

0480436

0671172

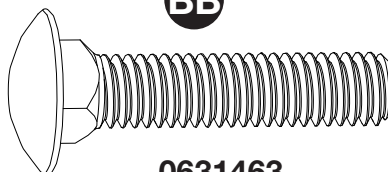
II

0510874
.588"L
pin
x3

LL

0631452
.692 Long
Cotter Pin
x3

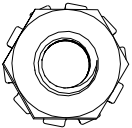
0671173

BB

0631463
3/8" x 1 3/4"
Bolt
x3

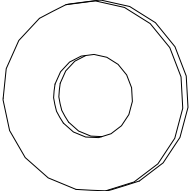
0480466

MM




0631459
1/4"-20 nut
x9

KK



0631178
3/8"
washer
x4

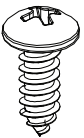
NN



0631535
cap
x14

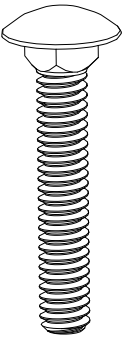
0480467

RR



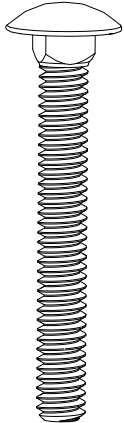
0631536
1/4" x 1/2"
screw
x4

DD



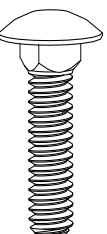
0631456
1/4" x 1 1/2"
Bolt
x4

EE



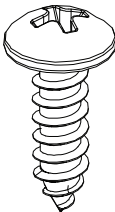
0631457
1/4" x 2"
Bolt
x 4

CC



0631462
1/4" x 1"
Bolt
x1

HH



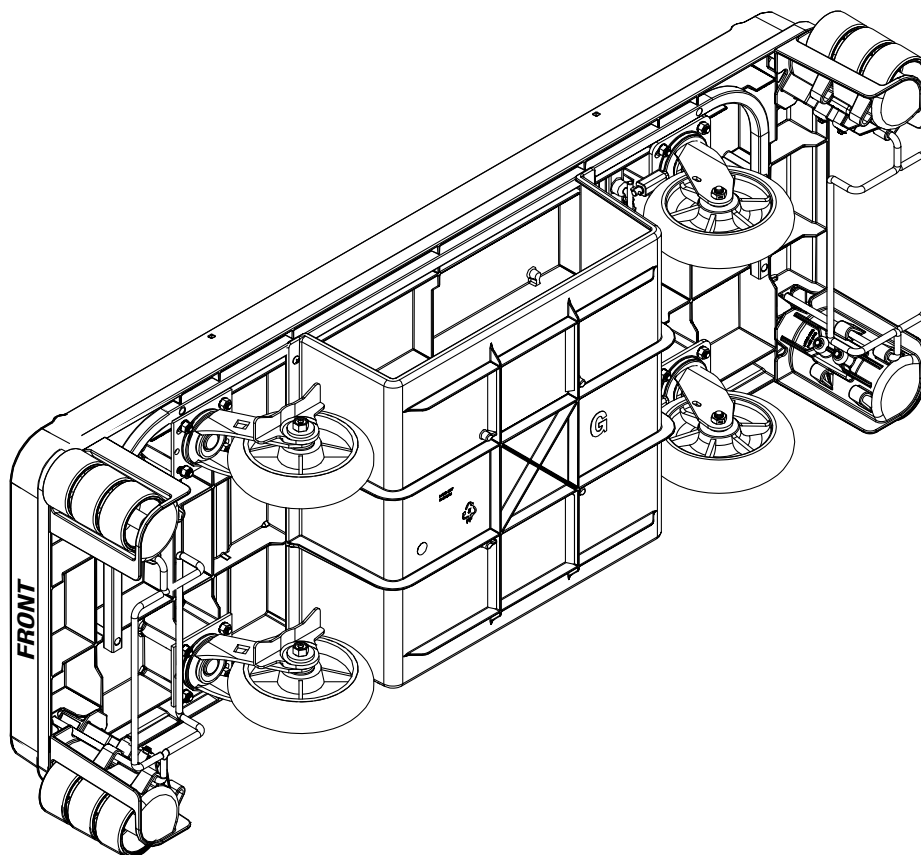
0631506
1/4 x 3/4"
screw
x14

Troubleshooting

Problem	Possible Cause	Possible Solution
Casters are not locking or unlocking.	Placement of Casters.	Loosen the bolts on the casters and slide the casters towards the center of the cart. Moving the casters toward the center of the cart will increase the engagement of the (LSLO) and caster connection.
	Red lower swivel lockout (LSLO) straps are too tight.	Remove the two black metal straps and rotate the red straps so the screws can be accessed. If the rods do not rotate freely then loosen the screws, just to the point that the rods will rotate freely.
	Hex bolt on inside of cabinet that secures the red upper lever may be too tight.	Loosen hex bolt accordingly to free up the lever.

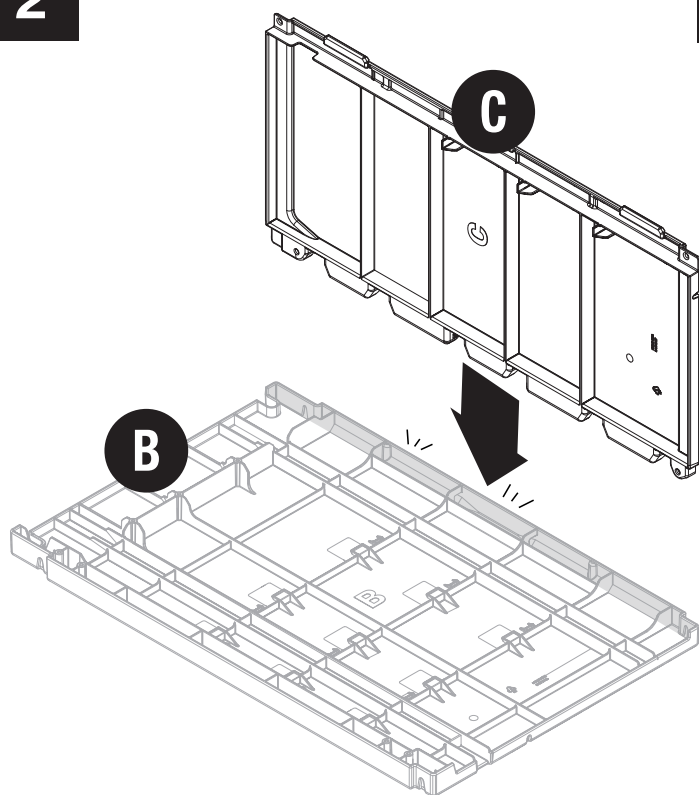
Assembly

1

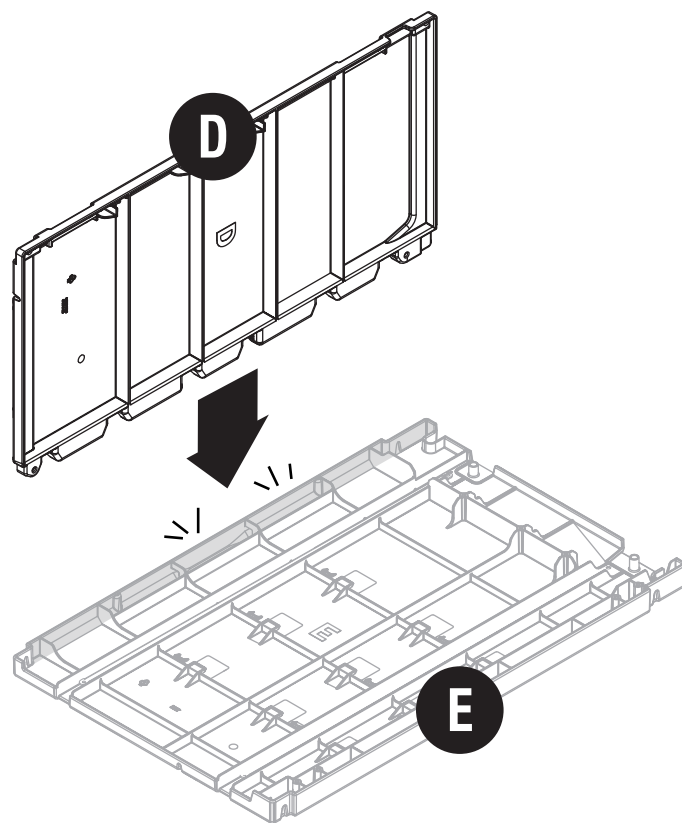


Unpack all contents of box, and confirm bottom panel is pre-assembled as shown. Continue to step 2 .

2

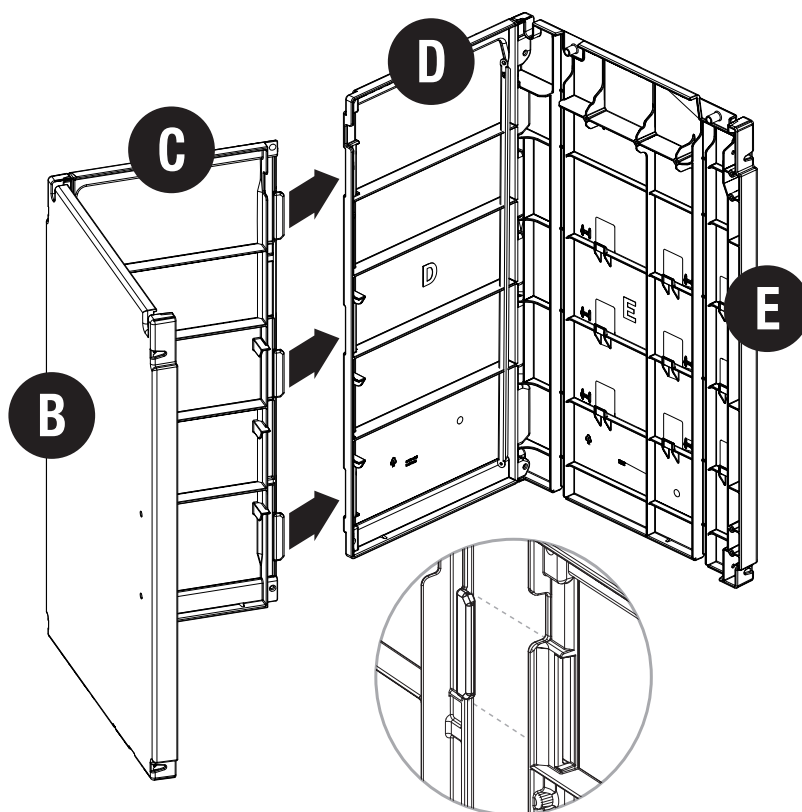


3



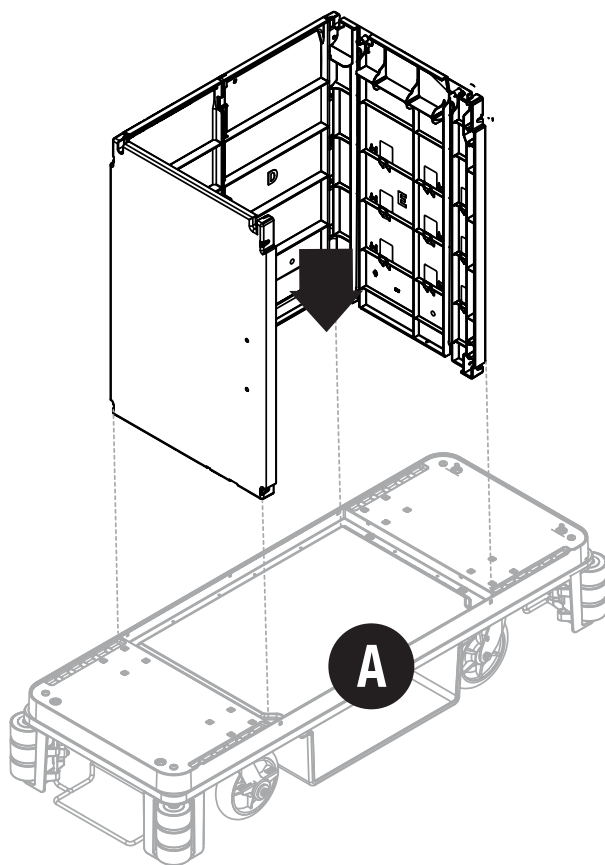
Insert back left panel (C) into left side panel (B) until secure. Insert back right panel (D) into right side panel (E) until secure.

4



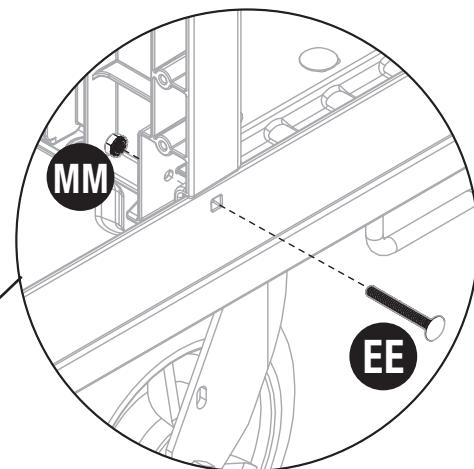
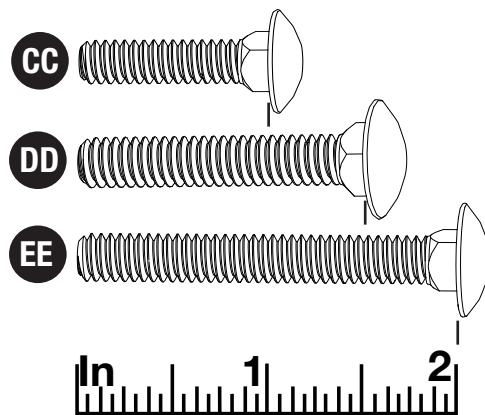
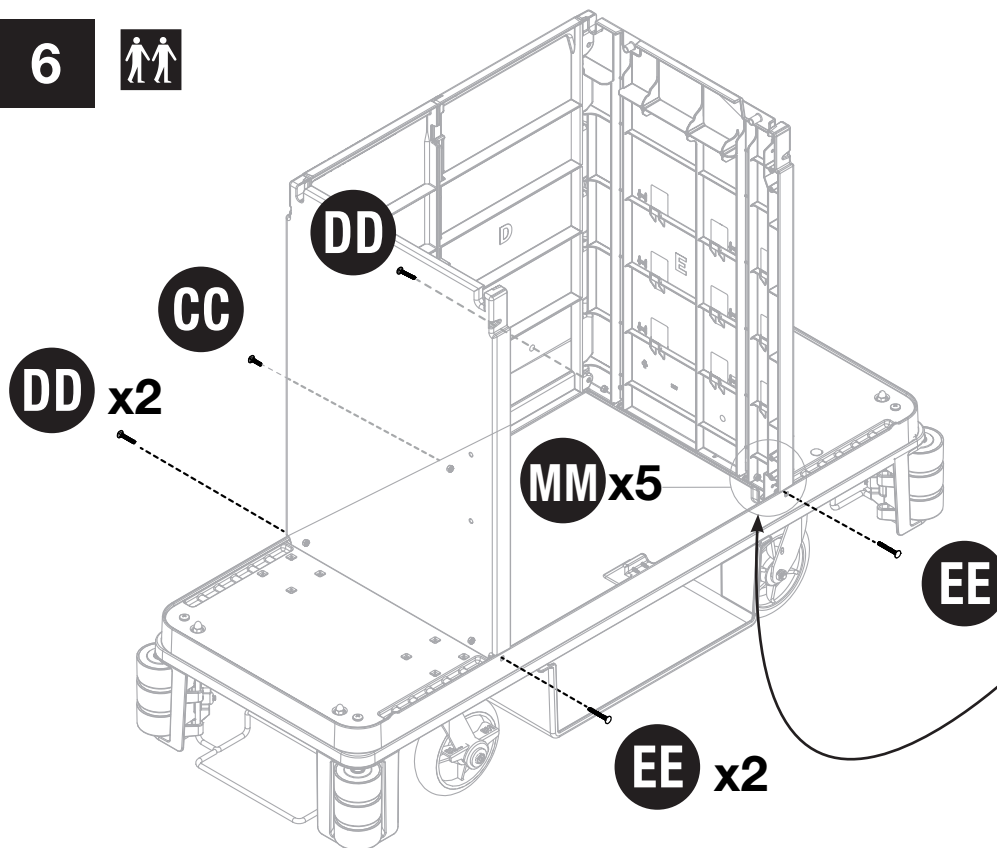
Insert Left back panel tabs (B/C) into slots on right back panel (D/E) on an angle and push together.

5



Lower assembled panel down onto top of cart (A). Place in center rectangular area.

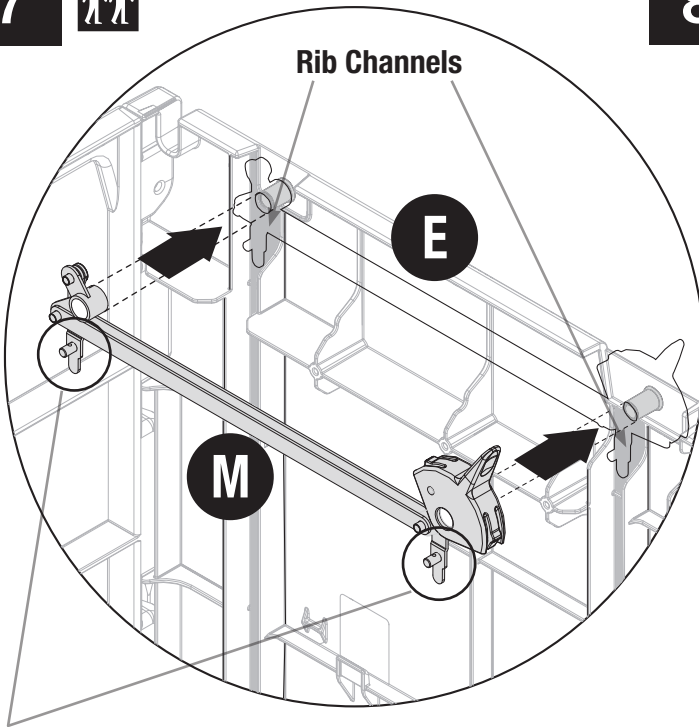
6



Attach sides to cart in four corners and center using five screws (CC /DD / & EE) and five nuts (MM).

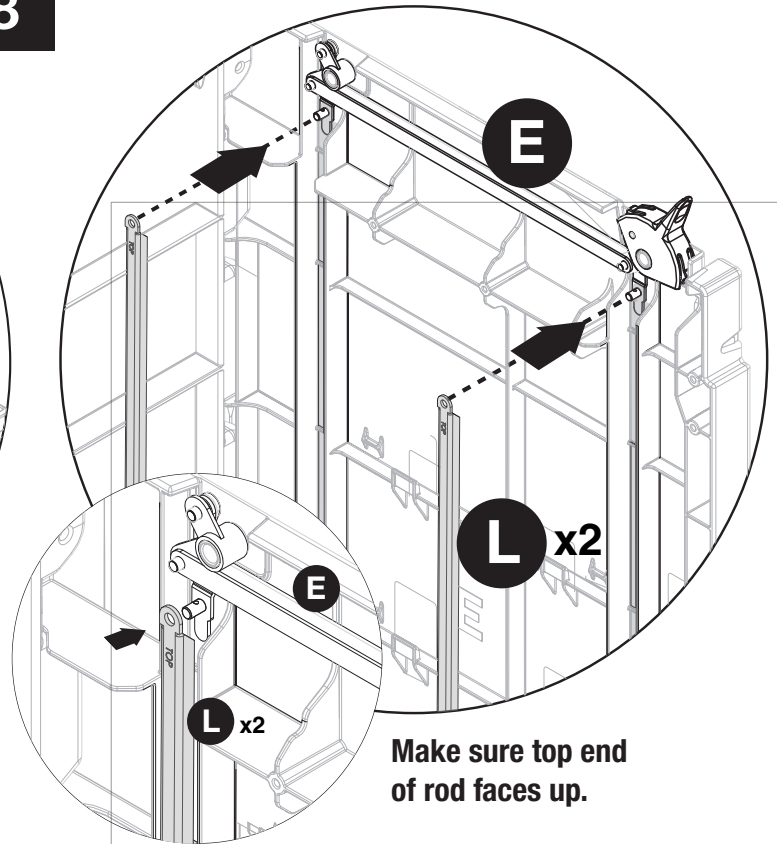
Note: Use supplied wrench * 

7



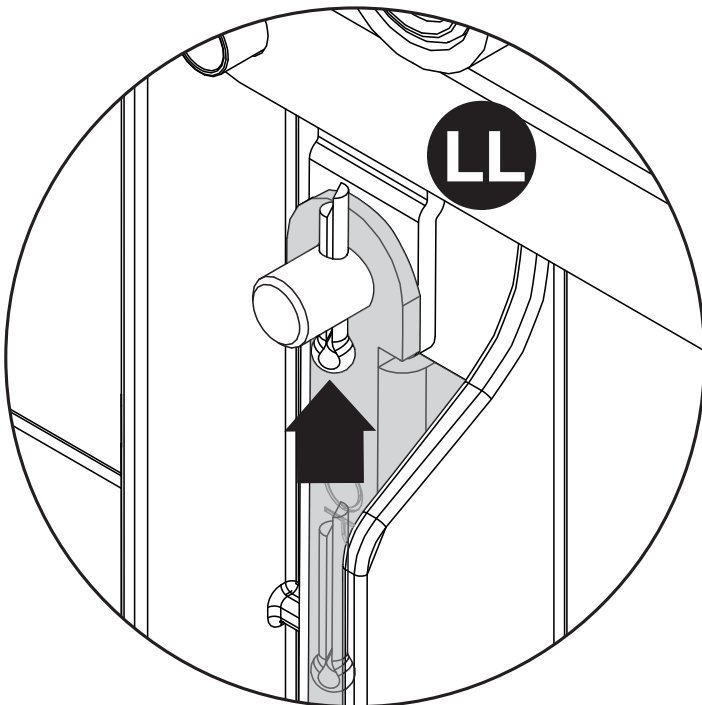
Important:
Make sure these legs fall within rib channels

8

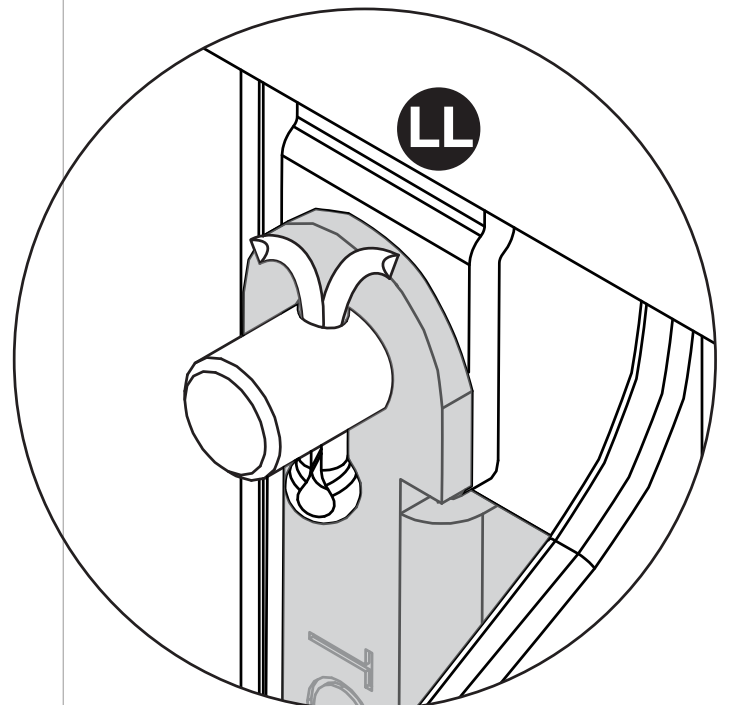


Make sure top end
of rod faces up.

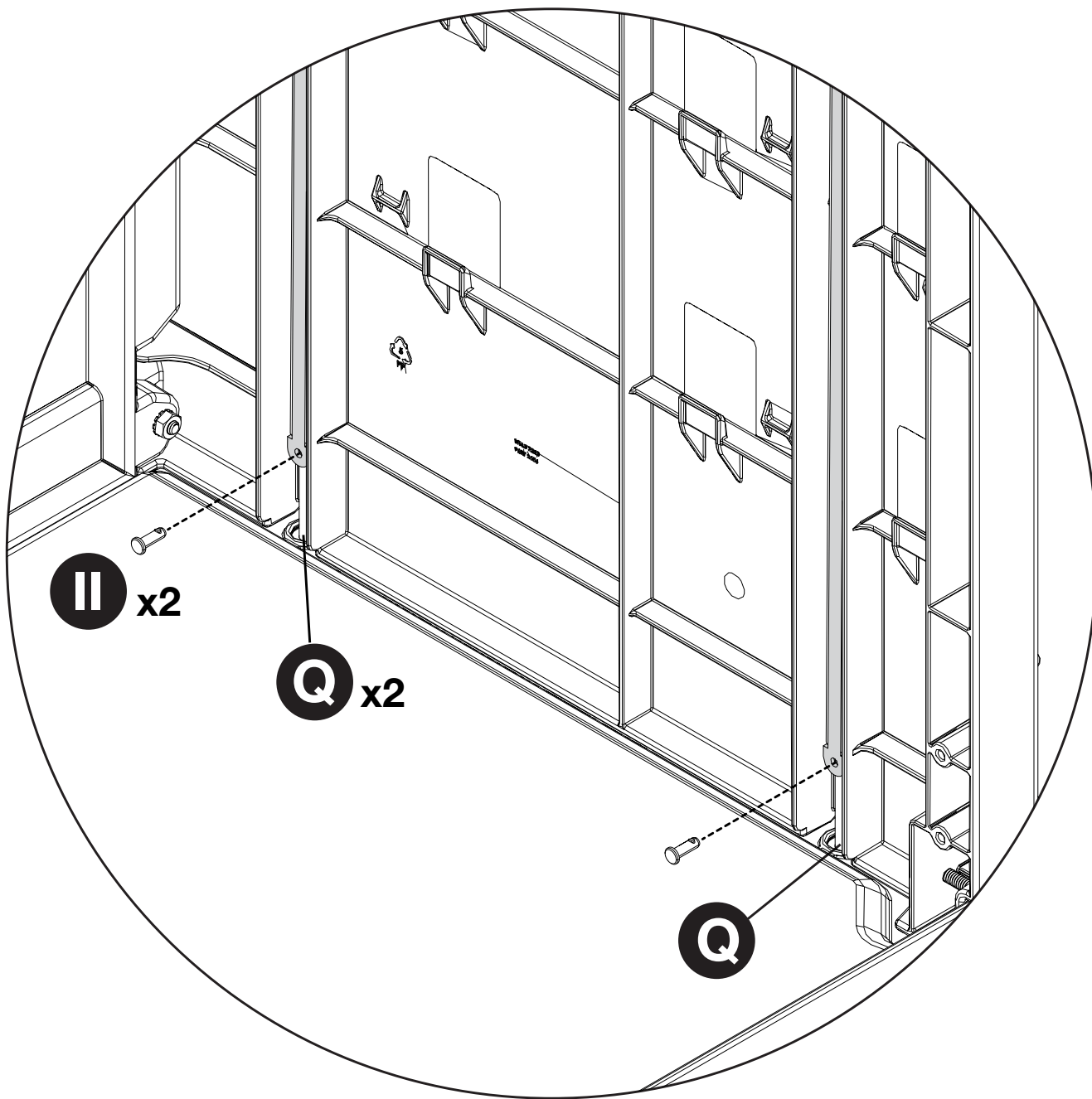
9



10



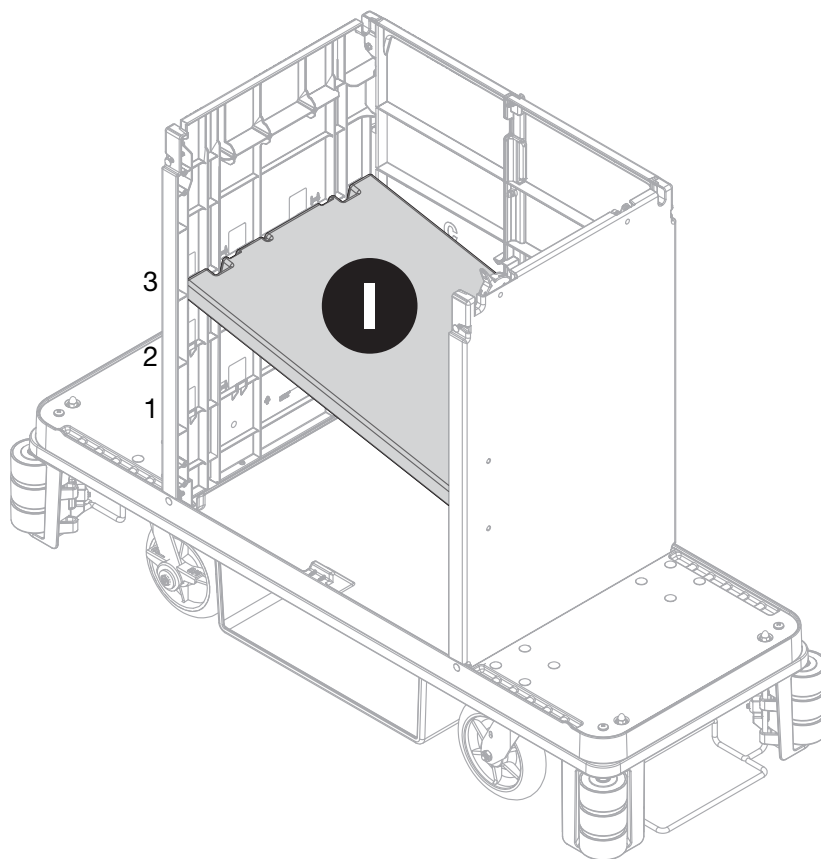
Insert two holes on Swivel Lockout Mechanism (M) onto two pegs on side panel (E). Slide linkage arm (L) onto pin using the side with the larger hole also stamped "top". Slide all the way to the back. Attach by placing cotter pin (LL) through hole. Fold Cotter pin over using a needle nosed pliers. Repeat other side.



Bottom Right Side Panel

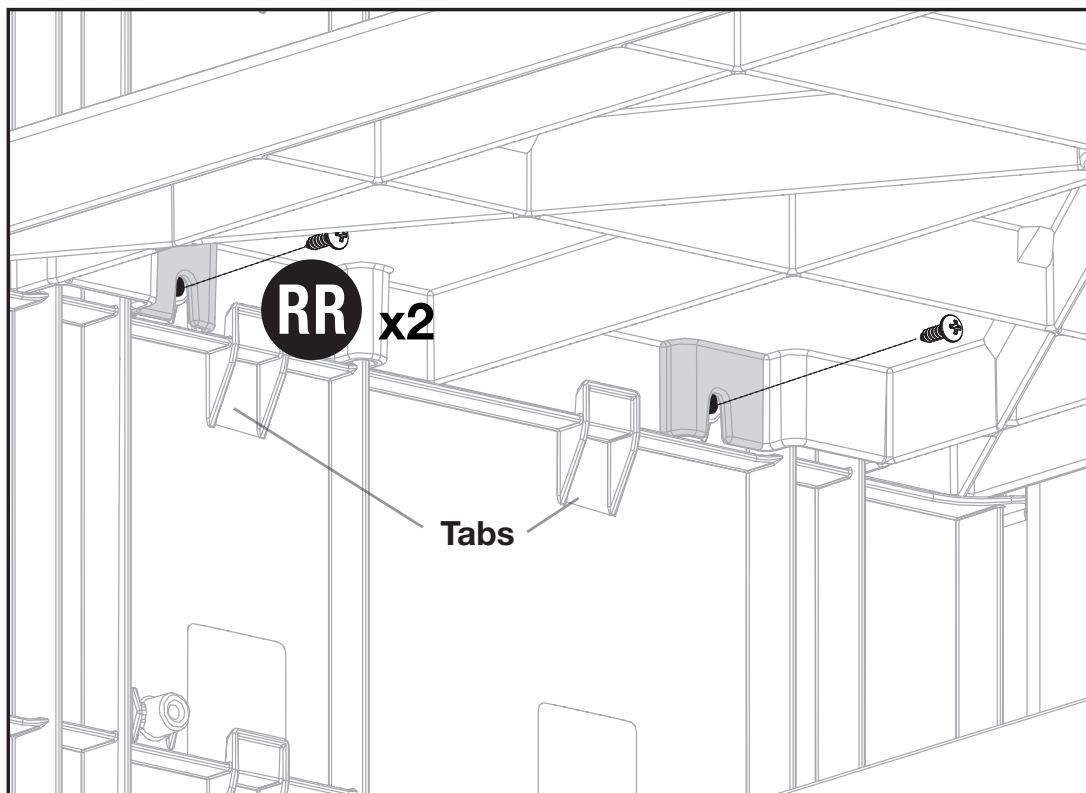
Attach lower Swivel Lockout Bar (Q) (Refer to step 3 for reference) to linkage arm (L) using pin (II). Repeat other side. **NOTE:** You may have to hold upper Swivel Lockout Bar in place with one hand while attaching pin.

12



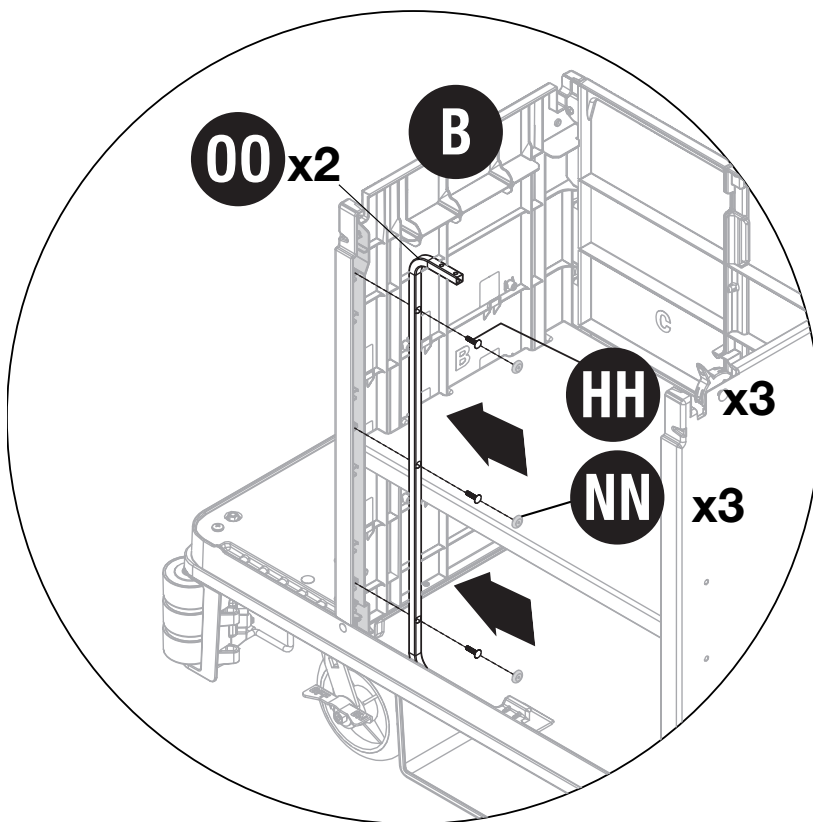
Insert shelf (I) into cart at an angle in one of three positions.

13



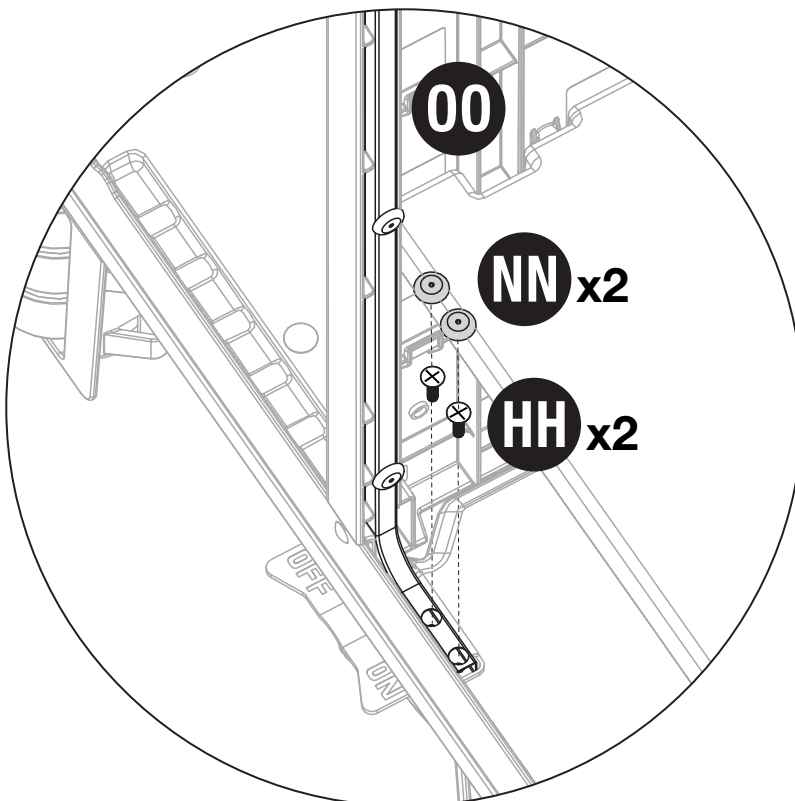
Push down till sides of shelf engage with tabs on sides of cart. Attach shelf to sides using two screws (RR). Repeat other side.

14



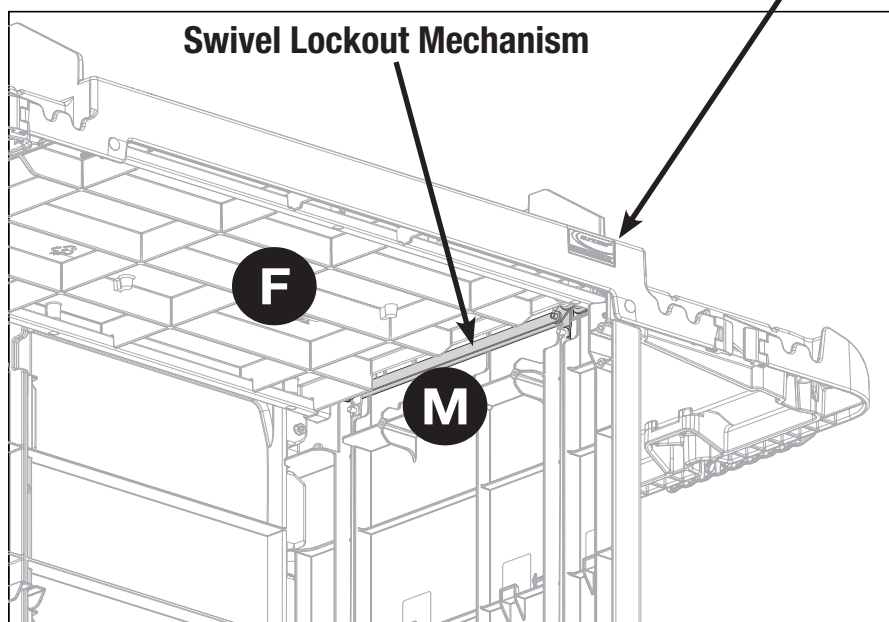
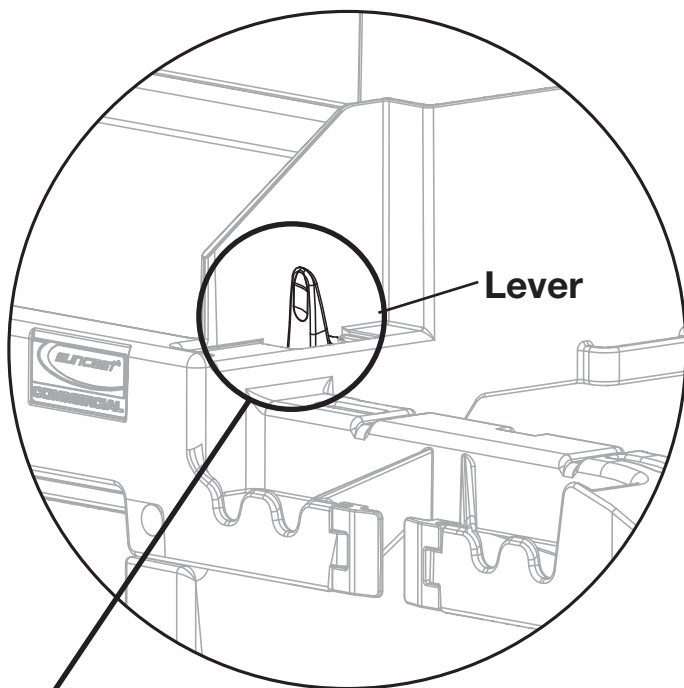
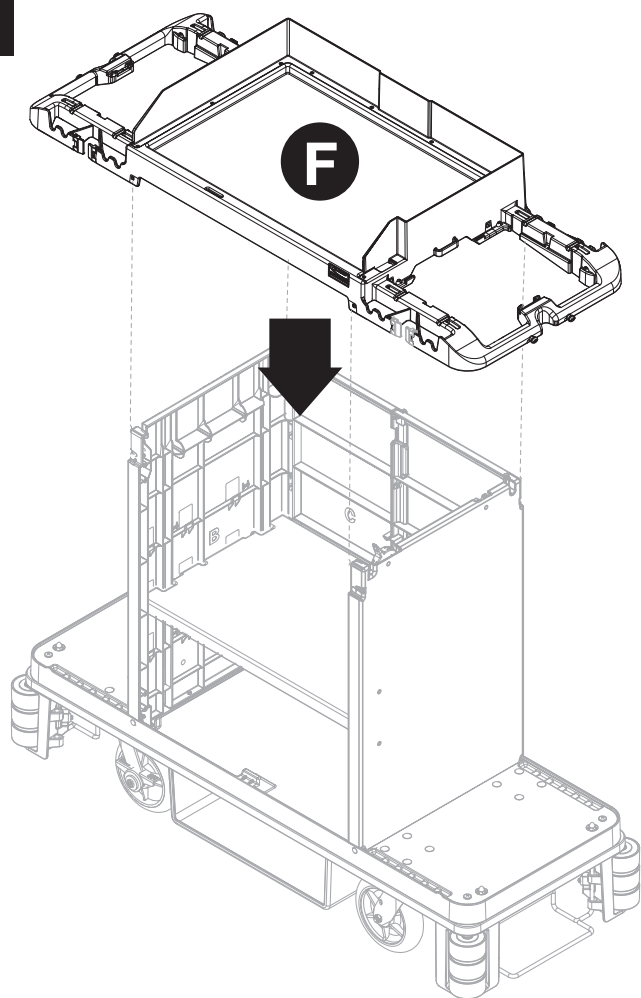
Insert tube (00) into pocket in (B) and attach using three screws (HH) and three caps (NN). Repeat on right side. Use a mallet to attach caps (NN).

15



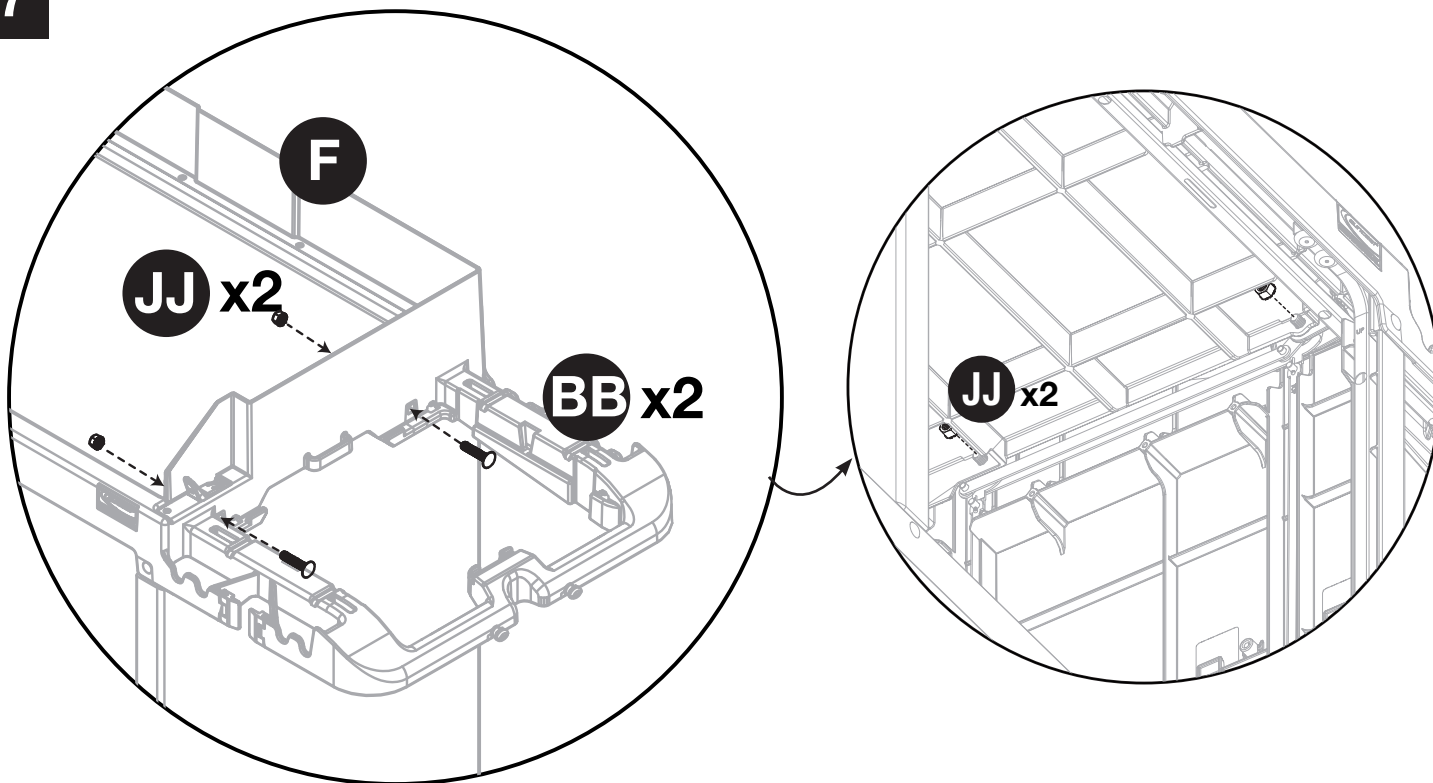
Attach (00) to bottom using two screws (HH) and two caps (NN). Repeat on right side. **Note:** Do Not attach top of tube (00) to lid until after step (21). Use a mallet to attach caps (NN).

16



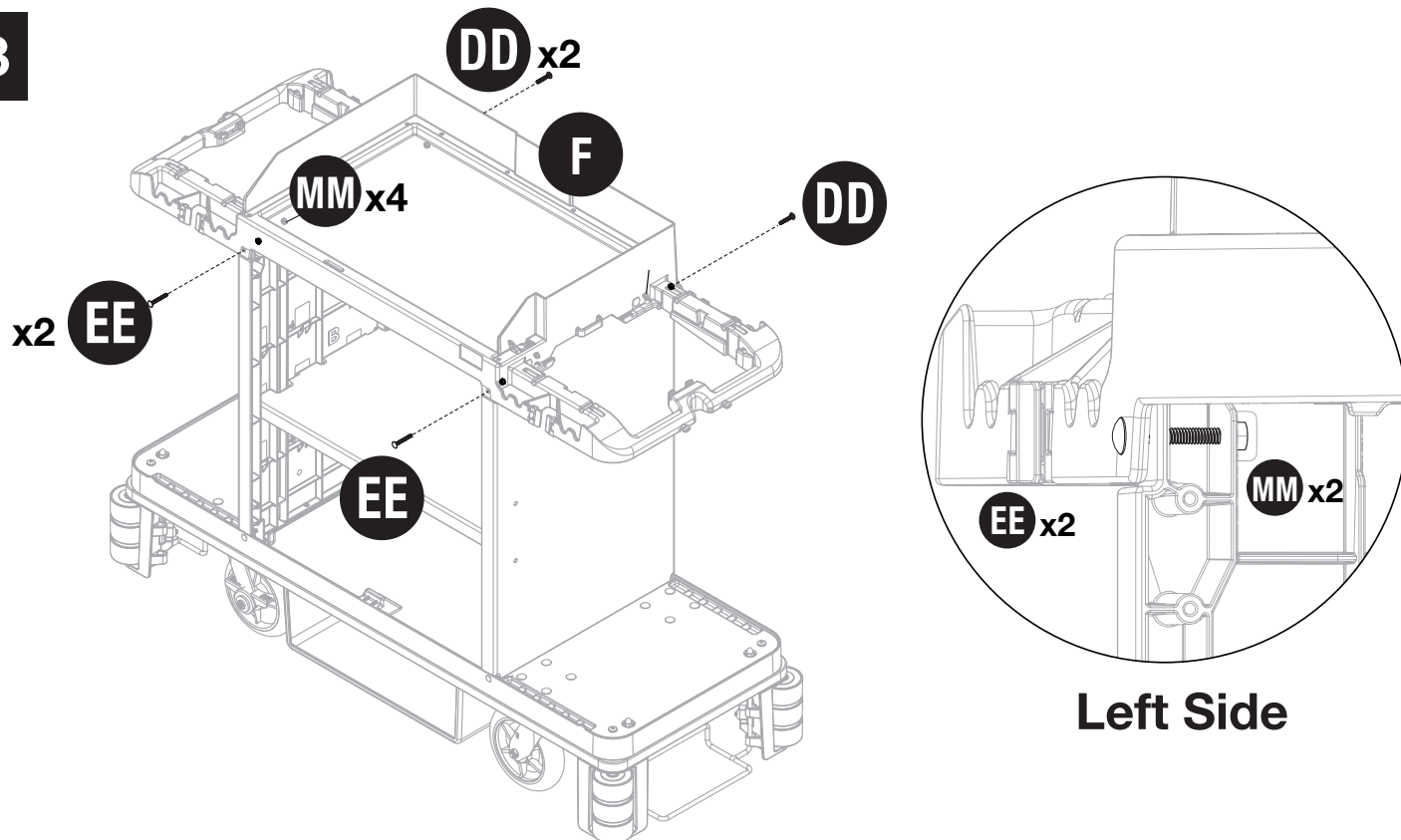
Lower top (F) to top of cart. Make sure the upper Swivel Lockout Bar (M) stays in position. The red lever should remain vertical so it fits properly through the hole on the lid (F). Lid (F) should cover part of upper Swivel Lockout Bar (M) on the inside.

17




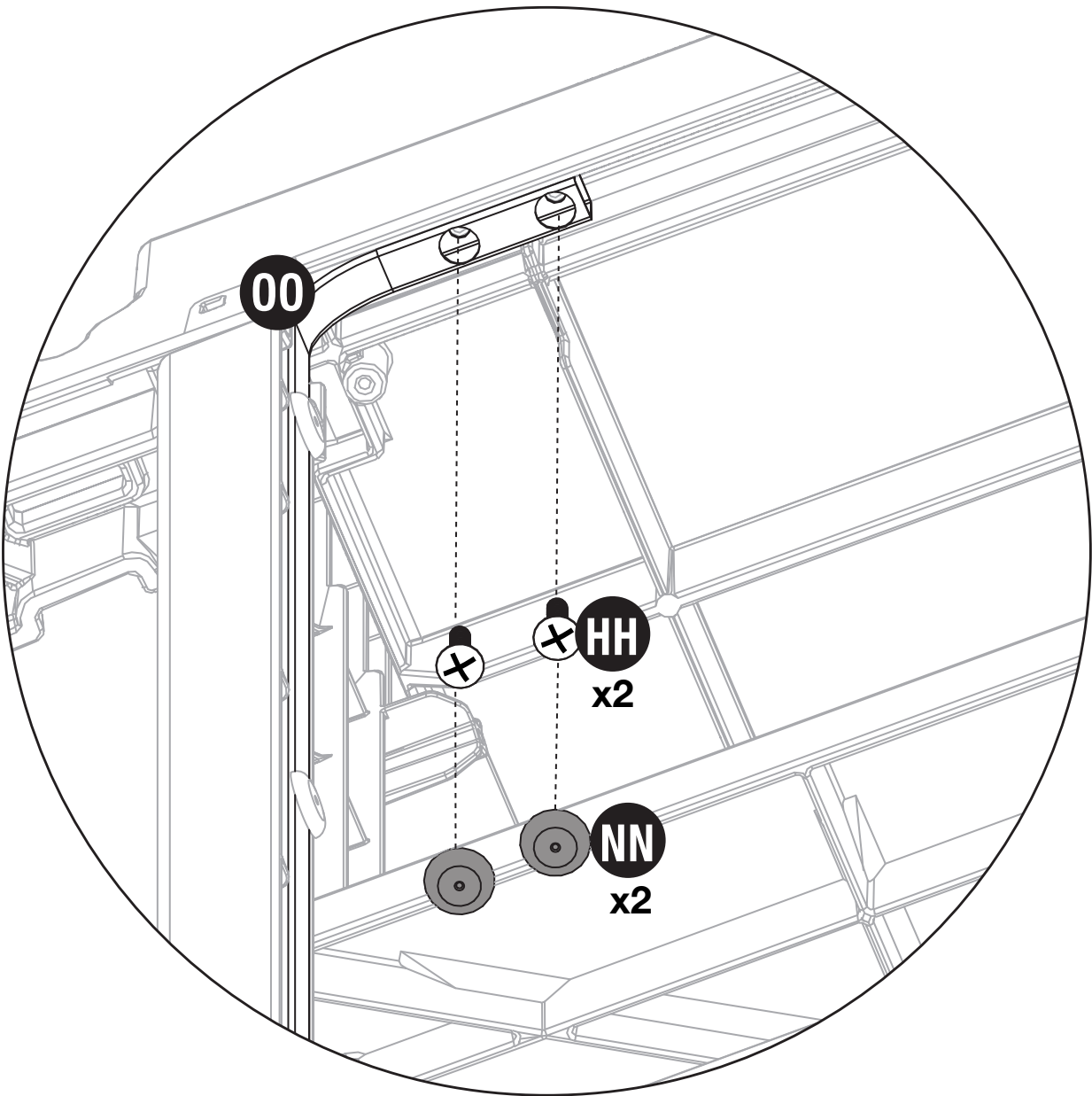
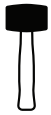
To attach lid (F) insert bolt (BB) through hole on side of cart and attach from underneath lid using nut (JJ). Repeat other side.
 Note: Close up views have had shelf taken out for clarity. **Note: Use supplied wrench *** 

18



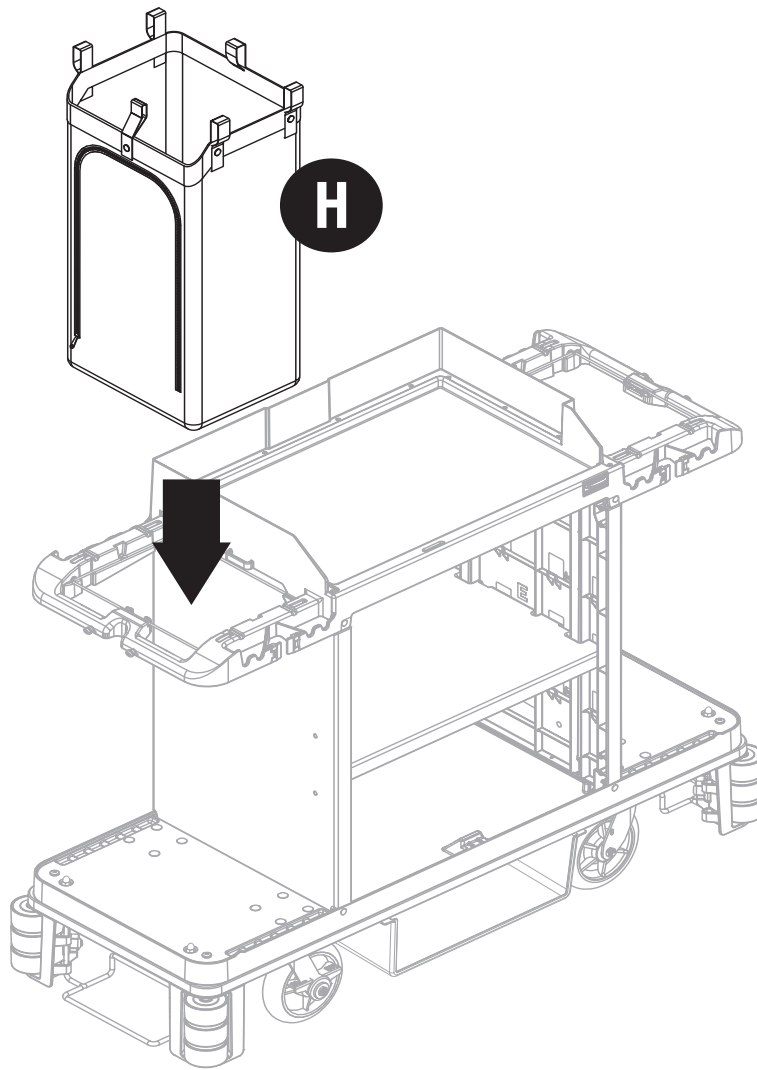
Left Side

To attach lid (F) insert screw (EE / DD) through lid and attach nut (MM) from underneath lid. **Note: Use supplied wrench *** 

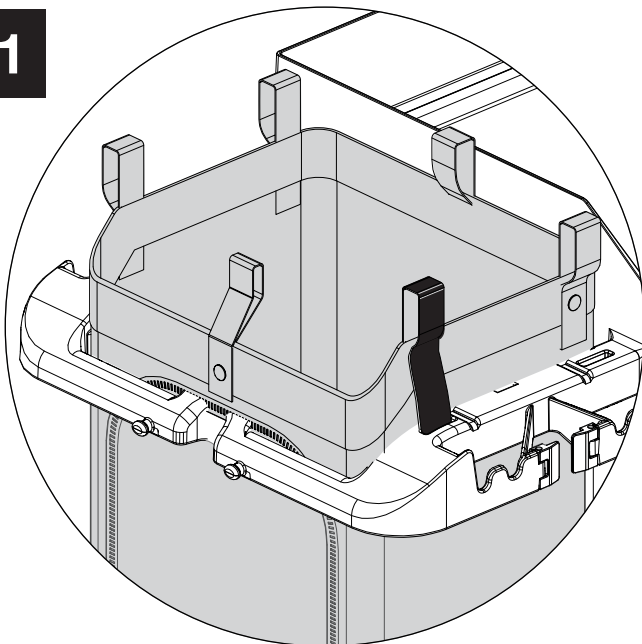


Attach tube (00) to top using two screws (HH) and two caps (NN). Use a mallet to attach caps (NN). Repeat other side.

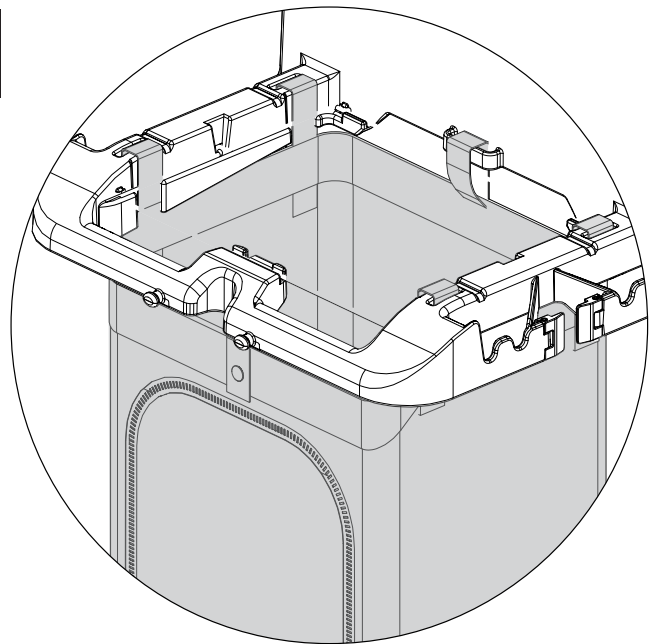
20



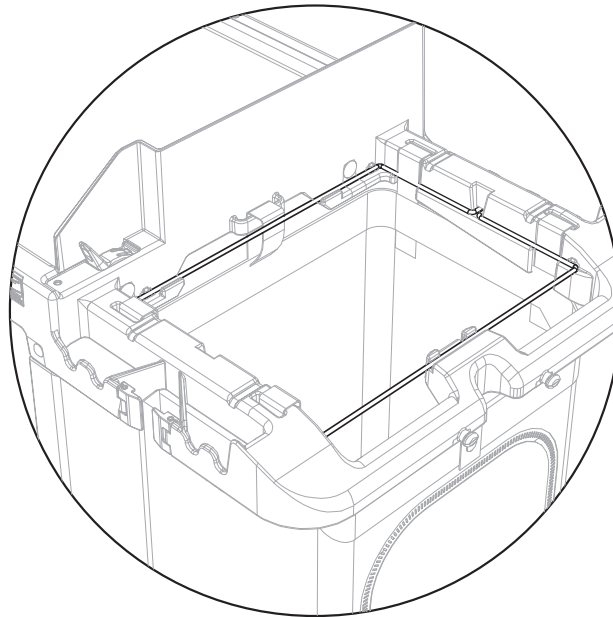
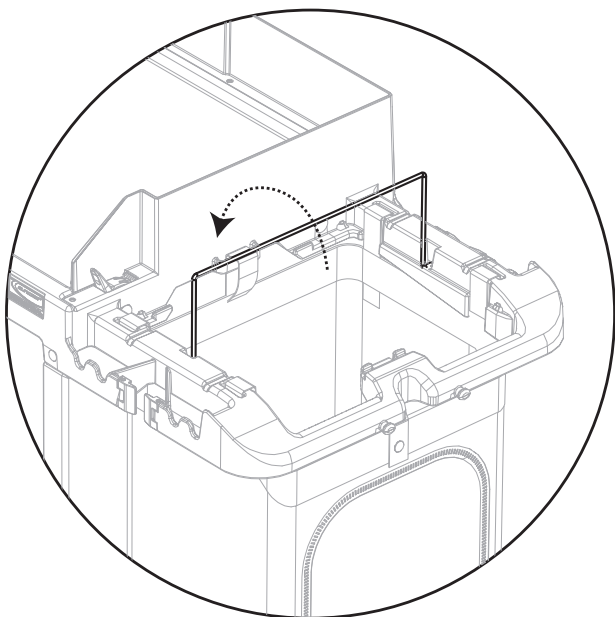
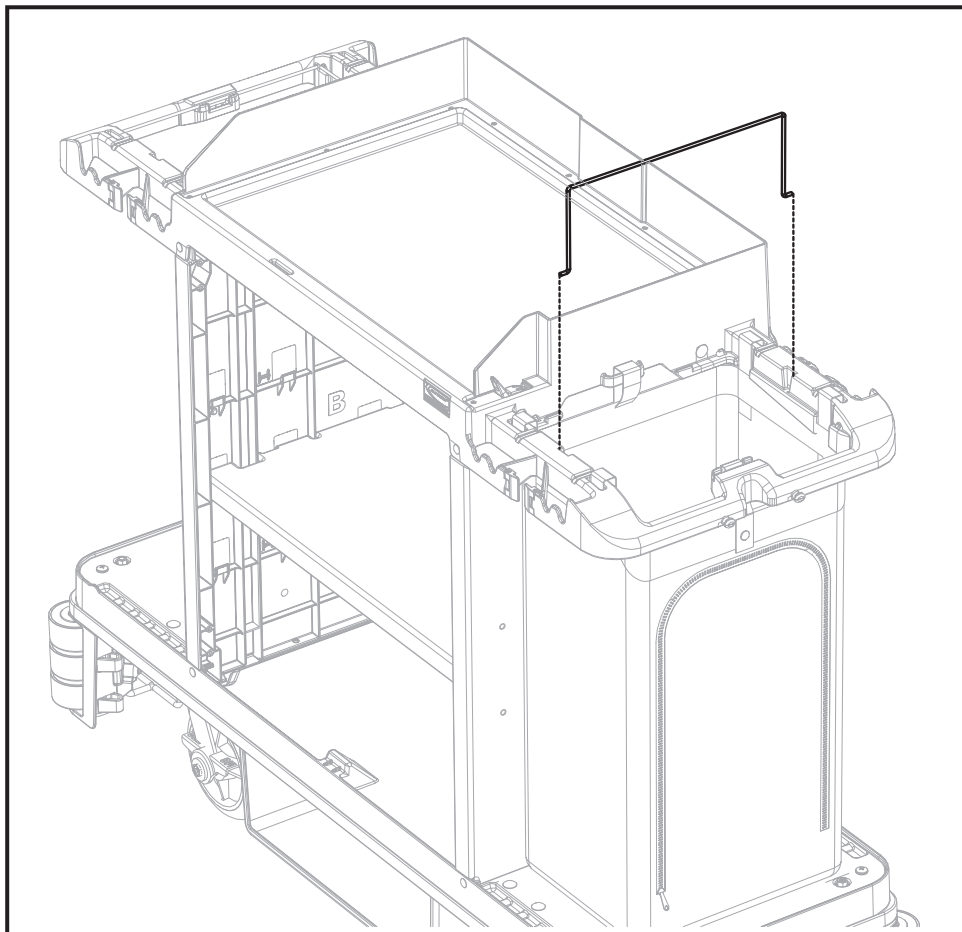
21



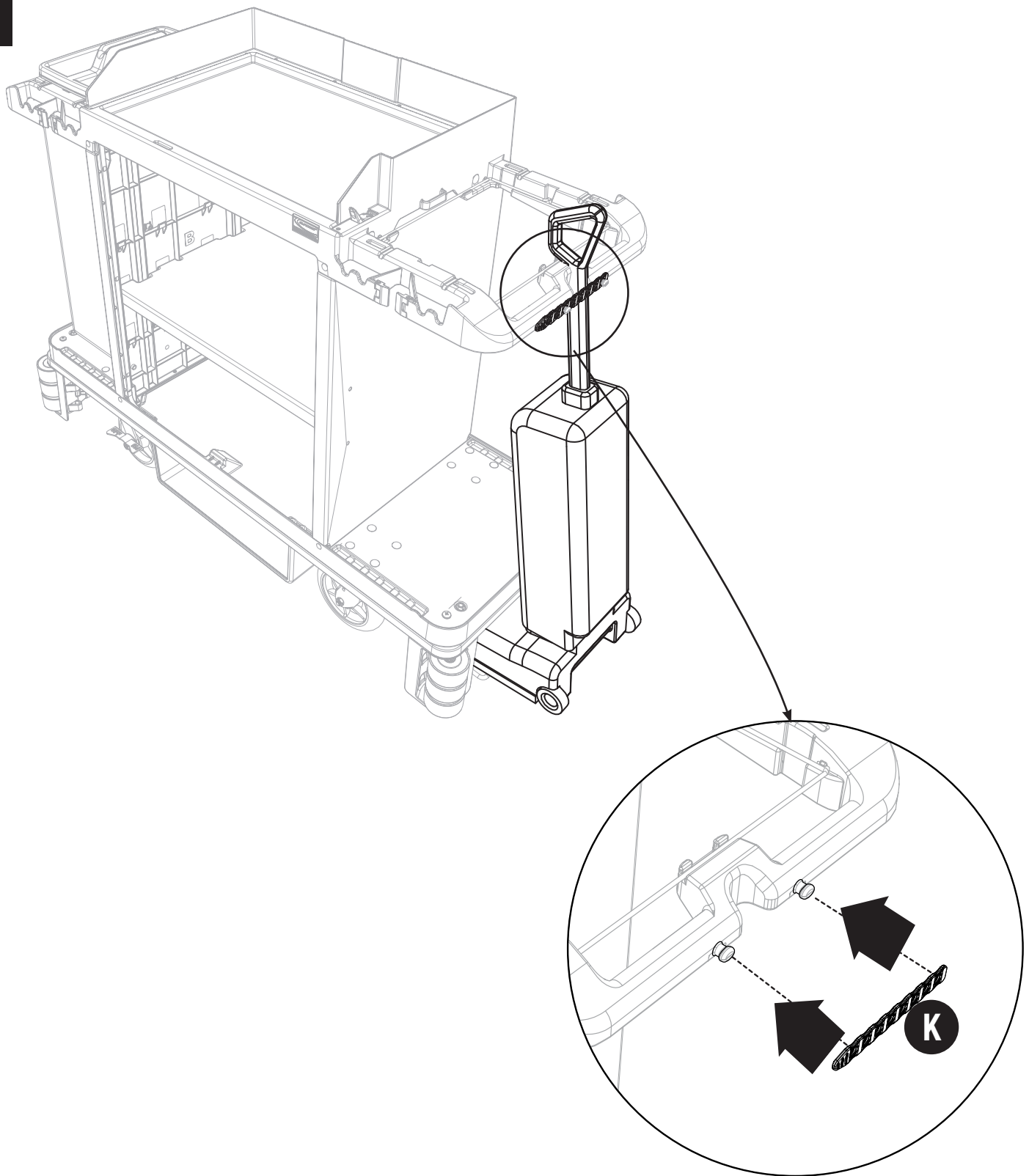
22



Lower garbage bag (H) through frame of cart. Unsnap and feed through the six slots on frame. Re-snap the bag once strap is through each slot. **Note:** Bag can be switched to other side if necessary.



Lower garbage bag rim (R) and insert into two center slots provided. Guide rim into position. Repeat with right rim. **Note:** Rims can be put on both sides.



Attach rubber strap (K) over two knobs on side of cart to secure vacuum cleaner. Vacuum cleaner not included.